

Made to Order *ZP/ZP2 Series*

ø2 to ø340

Compact/Short-type, Thin Flat, Bellows, High Rigidity

Model
Selection

Compact/Short-type

ø2 to ø15

Compact, Space saving

p. 304



Thin Flat

ø5 to ø20

For the adsorption of soft workpieces such as thin sheets or vinyl

p. 312



Bellows

ø2 to ø20

For use where there is no space for a buffer (spring type)

p. 314



High Rigidity

ø32 to ø340

For heavy or large workpieces

p. 317



Made to Order

ZP2V

XT661

MHM

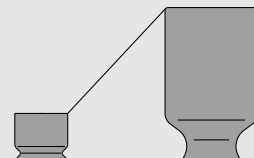
Pad Material: ZP/ZP2 Series

Material	NBR (Nitrile rubber)	Silicone rubber*1*2	Urethane rubber	FKM (Fluoro rubber)	CR (Chloroprene rubber)	EPDM (Ethylene propylene diene rubber)	Conductive NBR (Nitrile rubber)	Conductive silicone rubber
Color of rubber	Black	White	Brown	Black				
Rubber hardness (Shore A: ±5°)	50	40 to 50	55 to 60	60	50		50 to 70	45 to 60
Identification (Stamp)	—	—	—	Ⓕ	Ⓒ	Ⓔ	—	—

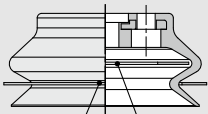
*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

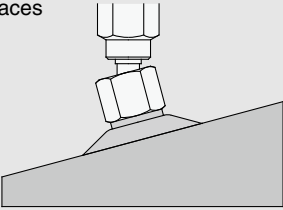
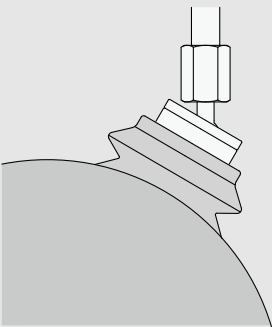
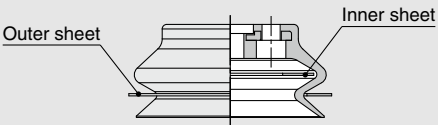
*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

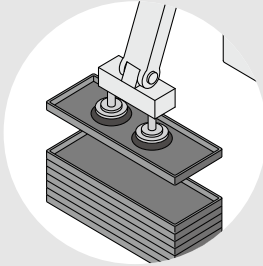
Precautions

Variations	Symbol	Pad		Page	
		Form	Diameter		
Compact Pad Flat type For the adsorption of general workpieces For the adsorption of workpieces with flat, non-deformed surfaces Flat type with ribs For workpieces which are likely to deform or for the reliable release of workpieces Bellows type For the adsorption of workpieces with inclined surfaces	 Single unit With adapter	U	Flat type	ø3, ø4	304
	 Single unit With adapter	C	Flat type with ribs	ø6, ø7, ø8	304
	 Single unit With adapter	B	Bellows type	ø6, ø8	304
Short-type Pad Space saving in the height direction 	 Single unit With adapter	MU	Flat type	ø2, ø3.5 ø4, ø5, ø6 ø8, ø10 ø15	305
	 Single unit With adapter	EU		ø2, ø4, ø6 ø8, ø15	308
	 Single unit With adapter	AU		ø2, ø3, ø4 ø6, ø8	311
Thin Flat Pad For the adsorption of soft workpieces such as thin sheets or vinyl Wrinkling or deformation during adsorption is reduced.	 Single unit With adapter	UT	Thin flat type (Skirt)	ø5, ø6, ø11 ø14, ø18 ø20	312
Bellows Pad For use where there is no space for a buffer (spring type) For the adsorption of workpieces with inclined surfaces 	 Single unit With adapter	MB	Bellows type	ø4, ø6, ø8 ø10, ø15 ø20	314
	 Single unit With adapter	ZJ		ø2, ø4 ø5, ø6	316

Variations	Symbol	Pad		Page
		Form	Diameter	
Blast-type Pad Features blast treatment to create fine unevenness on the surface Workpieces can be removed easily.	 Single unit With adapter	U	Flat type ø4	304
	 Single unit With adapter	C	Flat type with ribs ø6, ø8	304
	 Single unit With adapter	B	Bellows type ø6, ø8	304
	 Single unit With adapter	MU	Flat type ø2, ø3.5 ø4, ø5, ø6 ø8, ø10 ø15	305
	 Single unit With adapter	EU	Flat type ø2, ø4, ø6	308
	 Single unit With adapter	AU	Flat type ø8	311
	 Single unit With adapter	MB	Bellows type ø4, ø6, ø8 ø10, ø15 ø20	314

Variations	Symbol	Pad		Page
		Form	Diameter	
High Rigidity Pad High rigidity (Flat type with ribs) Ideal for heavy or large workpieces such as CRT tubes and automobile bodies High rigidity (Bellows type) · Ideal for workpieces with curved surfaces · Ideal for heavy or large workpieces With sheet Prevents the bellows part from sticking during press-and-hold applications and applications in which the workpiece is adsorbed for a long period of time, improving service life  Outer sheet Inner sheet	H	High rigidity (Flat type with ribs)	ø40, ø50 ø63, ø80 ø100, ø125	 Single unit 333
				 With adapter: Vacuum inlet direction Vertical 334
				 With adapter: Vacuum inlet direction Lateral 337
				 With buffer: Vacuum inlet direction Vertical 339
				 With buffer: Vacuum inlet direction Lateral 341
	HB	High rigidity (Bellows type)		 Single unit 333
				 With adapter: Vacuum inlet direction Vertical 334
				 With adapter: Vacuum inlet direction Lateral 337
				 With buffer: Vacuum inlet direction Vertical 339
				 With buffer: Vacuum inlet direction Lateral 341

Variations	Symbol	Pad		Page
		Form	Diameter	
High Rigidity Ball Joint Pad For the adsorption of workpieces with inclined surfaces 	H	High rigidity (Flat type with ribs)	ø40 ø50 ø63 ø80 ø100 ø125	321
				322
				323
				325
High Rigidity Ball Joint Pad (Bellows Type) For the adsorption of workpieces with inclined or curved surfaces  With sheet Prevents the bellows part from sticking during press-and-hold applications and applications in which the workpiece is adsorbed for a long period of time, improving service life 	HB	High rigidity (Bellows type)	ø40 ø50 ø63 ø80 ø100 ø125	327
				328
				329
				331

Variations		Symbol	Pad		Page
			Form	Diameter	
High Rigidity Pad For heavy or large workpieces 		H	High rigidity (Flat type with ribs)	ø32, ø300 ø340	317
		HT	High rigidity (Thin flat type with ribs)	ø150, ø250	317
		HB	High rigidity (Bellows type)	ø32, ø150	319
		HW	High rigidity (Oval type)	30 x 50	320



Compact Pad

Pad diameter $\varnothing 3, \varnothing 4, \varnothing 6, \varnothing 7, \varnothing 8$

Symbol/Form

U: Flat type
C: Flat type with ribs
B: Bellows type

■ 5 types of $\varnothing 3$ to $\varnothing 8$ are added.

Mounting Bracket Part Nos.

Adapter Assembly p. 313



How to Order

Pad unit **ZP2** - **03 U N**

With adapter **ZP2** **1** - **T** **2** **3** **4** **5** - **A5** **6**

1 Adapter material

Symbol	Material
Nil	Brass
S	Stainless steel (Stainless steel 304)

2 Vacuum inlet direction

Symbol	Vacuum inlet direction
T	Vertical

3 Pad diameter/4 Pad form

3 Pad diameter		4 Pad form		
Symbol	Size	U Flat type	C Flat type with ribs	B Bellows type
03	$\varnothing 3$	●	—	—
B04	$\varnothing 4$	●	—	—
B06	$\varnothing 6$	—	●	●
07	$\varnothing 7$	—	●	—
B08	$\varnothing 8$	—	●	●

5 Pad material

Symbol	Material
N	NBR
S	Silicone rubber*1, *2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

6 Connection thread

Symbol	Thread size	Type
A5	M5 x 0.8	Male
A6	M6 x 1	thread
B4	M4 x 0.7	Female
B5	M5 x 0.8	thread

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*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Model
Selection

Made to Order

ZP2V

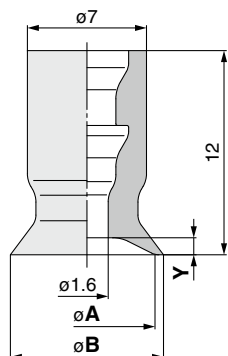
XT661

MHM

Precautions

Dimensions/Models

Flat type (Single unit)



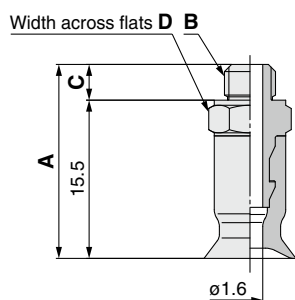
ZP2 - 03 U N

① ②

	Model			A	B	Y
	① Pad diameter	Type	② Material*1			
ZP2	03	U	N S U F GN GS	2.8	3.3	0.5
	B04			4	4.7	0.8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Flat type with adapter



ZP2 - T 03 U N - A5

① ② ③ ④

① Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

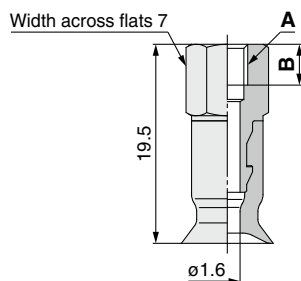
④ Connection thread

A5	M5 x 0.8
A6	M6 x 1

	Model						A	B	C	D
	① Adapter material	Vacuum inlet direction	② Pad diameter	Type	③ Material*1	④ Connection thread				
ZP2	Nil S	T	03 B04	U	N S U F GN GS	A5	19	M5 x 0.8	3.5	7
						A6	20	M6 x 1	4.5	8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Flat type with adapter



ZP2 - T 03 U N - B4

① ② ③ ④

① Adapter material

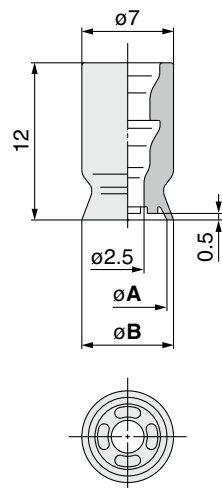
Nil	Brass
S	Stainless steel (Stainless steel 304)

④ Connection thread

B4	M4 x 0.7
B5	M5 x 0.8

	Model						A	B
	① Adapter material	Vacuum inlet direction	② Pad diameter	Type	③ Material*1	④ Connection thread		
ZP2	Nil S	T	03 B04	U	N S U F GN GS	B4	M4 x 0.7	4
						B5	M5 x 0.8	5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Dimensions/Models**Flat type with ribs (Single unit)**

ZP2 - [B06] C [N]
 ① ②

Model				A	B
	① Pad diameter	Type	② Material*1		
ZP2	B06	C	N S U F GN GS	6	6.9
	07			7.1	8
	B08			8	8.8

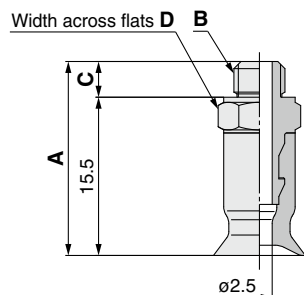
*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Made to Order

ZP2V

XT661

MHM

Flat type with ribs (With adapter)

ZP2 [] - T [B06] C [N] - [A5]
 ① ② ③ ④

① Adapter material

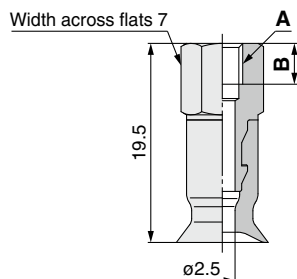
Nil	Brass
S	Stainless steel (Stainless steel 304)

④ Connection thread

A5	M5 x 0.8
A6	M6 x 1

Model							A	B	C	D
	① Adapter material	Vacuum inlet direction	② Pad diameter	Type	③ Material*1	④ Connection thread				
ZP2	Nil S	T	B06 07 B08	C	N S U F GN GS	A5	19	M5 x 0.8	3.5	7
						A6	20	M6 x 1	4.5	8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Flat type with ribs (With adapter)

ZP2 [] - T [B06] C [N] - [B4]
 ① ② ③ ④

① Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

④ Connection thread

B4	M4 x 0.7
B5	M5 x 0.8

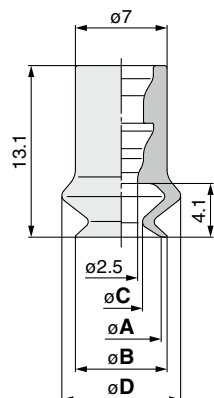
Model							A	B
	① Adapter material	Vacuum inlet direction	② Pad diameter	Type	③ Material*1	④ Connection thread		
ZP2	Nil S	T	B06 07 B08	C	N S U F GN GS	B4	M4 x 0.7	4
						B5	M5 x 0.8	5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Precautions

Dimensions/Models

Bellows type (Single unit)

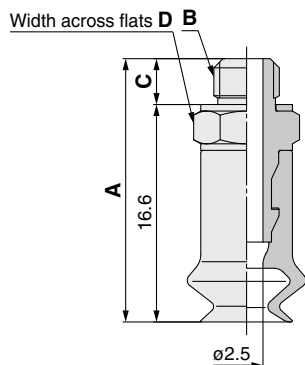


ZP2 - [B06] B [N]
 ① ②

Model			A	B	C	D
① Pad diameter	Type	② Material*1				
ZP2	B06	B	N S U F GN GS	6.1	7	3.2
	B08			8.1	9	4.7
						10.1

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Bellows type with adapter



ZP2 [] - T [B06] B [N] - [A5]
 ① ② ③ ④

① Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

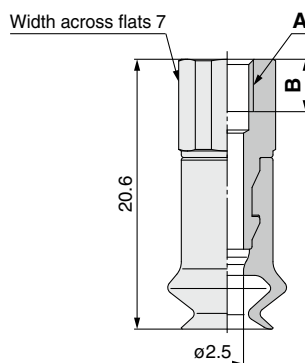
④ Connection thread

A5	M5 x 0.8
A6	M6 x 1

Model							A	B	C	D
① Adapter material	Vacuum inlet direction	② Pad diameter	Type	③ Material*1	④ Connection thread					
ZP2	Nil S	T	B06 B08	B	N S U F GN GS	A5	20.1	M5 x 0.8	3.5	7
						A6	21.1	M6 x 1	4.5	8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Bellows type with adapter



ZP2 [] - T [B06] B [N] - [B4]
 ① ② ③ ④

① Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

④ Connection thread

B4	M4 x 0.7
B5	M5 x 0.8

Model							A	B
① Adapter material	Vacuum inlet direction	② Pad diameter	Type	③ Material*1	④ Connection thread			
ZP2	Nil S	T	B06 B08	B	N S U F GN GS	B4	M4 x 0.7	4
						B5	M5 x 0.8	5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

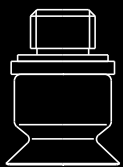
Adapter Assembly

Product part no.	ZP2 - T ① ② - ③ Adapter material (Brass/Stainless steel) • Pad diameter • Pad form • Pad material • Connection thread (Male/Female thread)				
Component parts	Male thread ③ Gasket ① Adapter (With gasket) Female thread ① Adapter				

						Symbol	① Pad diameter symbol				
							03	B04	B06	07	B08
② Pad form	Flat type					U	●	●	—	—	—
	Flat type with ribs					C	—	—	●	●	●
	Bellows type					B	—	—	●	—	●
③ Connection thread	Ⓐ Adapter	Male thread	M5 x 0.8	Adapter material	Brass	A5	ZPT1-A5				
					Stainless steel		MS-5AU-6-X112				
			M6 x 1		A6	ZP□T1-A6*1					
		Female thread	M4 x 0.7		B4	ZP□T1-B4*1					
			M5 x 0.8		B5	ZP□T1-B5*1					
Ⓑ Gasket (Single unit)	M5 x 0.8		Adapter material	Brass	10 pcs.*2	ZP-5G2					
					100 pcs.*2	M-5G2					
	M6 x 1				10 pcs.*2	ZP-6G2					
					100 pcs.*2	M-6G					
	M5 x 0.8		Stainless steel	10 pcs.*2	M-5G3						
	M6 x 1			1 pc.*2	M-6G-X34						

*1 The adapter material symbol goes into the blank "□." (Nil: Brass, S: Stainless steel 304)

*2 The gasket (single unit) sales unit is shown.



Short-type Pad

Pad diameter $\phi 2, \phi 3.5, \phi 4, \phi 5, \phi 6, \phi 8, \phi 10, \phi 15$

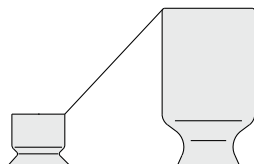
Symbol/Form

MU: Flat type

■ Space saving in the height direction

■ Supports blast type*1 pads

*1 Allows for the easy removal of workpieces



How to Order



Pad unit **ZP2 – B02 MU N**

* Pad unit's sales unit: 10 pcs.

Symbol	Pad diameter
B02	$\phi 2$
B035	$\phi 3.5$
B04	$\phi 4$
B05	$\phi 5$
B06	$\phi 6$
B08	$\phi 8$
B10	$\phi 10$
B15	$\phi 15$

Pad form
Symbol Form
MU Flat type

Pad material

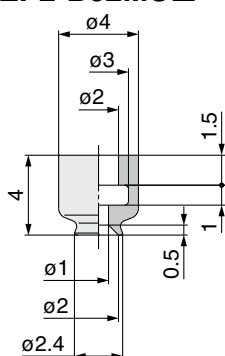
Symbol	Material
N	NBR
S	Silicone rubber*1 *2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

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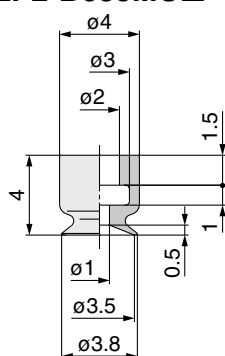
*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Dimensions: Pad Unit

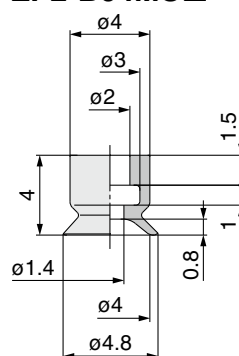
ZP2-B02MU□



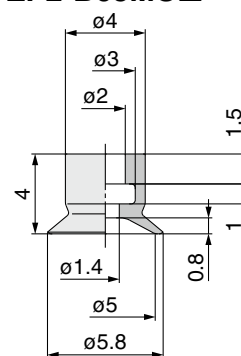
ZP2-B035MU□



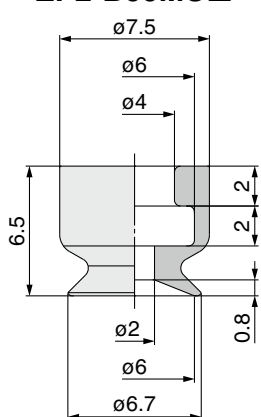
ZP2-B04MU□



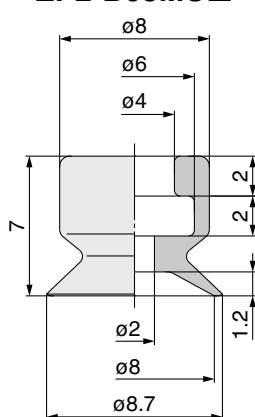
ZP2-B05MU□



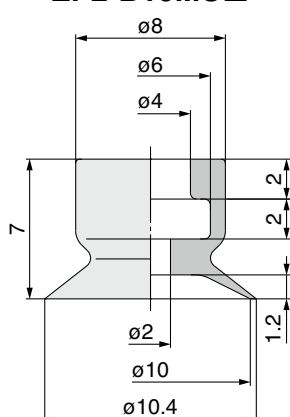
ZP2-B06MU□



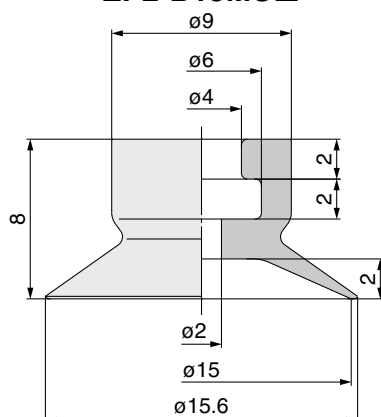
ZP2-B08MU□



ZP2-B10MU□



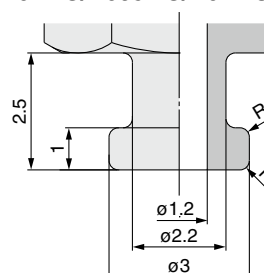
ZP2-B15MU□



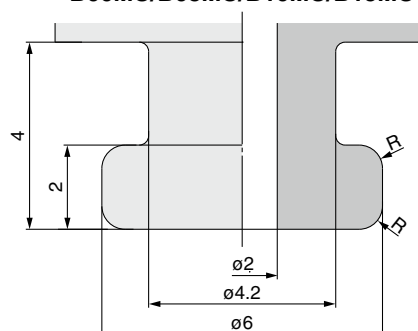
Adapter Mounting Dimensions

If an adapter will be made by the customer, design the adapter with the dimensions shown below.

Applicable pad
B02MU/B035MU/B04MU/B05MU



Applicable pad
B06MU/B08MU/B10MU/B15MU



* The R part has to be smooth with no corners.
* Refer to page 306 for adapter applicable to the ZP2 series.

How to Order



With adapter **ZP2 - T B02 MU N - A3**

Vacuum inlet direction

Symbol	Direction
T	Vertical

Pad diameter

Symbol	Pad diameter
B02	ø2
B035	ø3.5
B04	ø4
B05	ø5
B06	ø6
B08	ø8
B10	ø10
B15	ø15

Pad form

Symbol	Form
MU	Flat type

Mounting

Thread size	Pad diameter (Symbol)	B02	B035	B04	B05	B06	B08	B10	B15
A3 (M3 x 0.5 Male thread)		●	●	●	●	—	—	—	—
H5 (M5 x 0.8 Male thread)		—	—	—	—	●	●	●	—
B5 (M5 x 0.8 Female thread)		—	—	—	—	●	●	●	●

Pad material

Symbol	Material
N	NBR
S	Silicone rubber*1 *2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

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Replacement Part Nos.

Model	Pad unit part no.*1	Adapter part no. (With gasket)	Gasket part no. (Single unit)
ZP2-TB02MU□-A3	ZP2-B02MU□	ZP2A-M01P	M-3G2
ZP2-TB035MU□-A3	ZP2-B035MU□		
ZP2-TB04MU□-A3	ZP2-B04MU□		
ZP2-TB05MU□-A3	ZP2-B05MU□		
ZP2-TB06MU□-H5	ZP2-B06MU□	ZP2A-M02P	10 pcs.*2: ZP-5G2 100 pcs.*2: M-5G2
ZP2-TB08MU□-H5	ZP2-B08MU□		
ZP2-TB10MU□-H5	ZP2-B10MU□		
ZP2-TB15MU□-H5	ZP2-B15MU□		
ZP2-TB06MU□-B5	ZP2-B06MU□	ZP2A-M04	—
ZP2-TB08MU□-B5	ZP2-B08MU□		
ZP2-TB10MU□-B5	ZP2-B10MU□		
ZP2-TB15MU□-B5	ZP2-B15MU□		

*1 Pad unit's sales unit: 10 pcs.

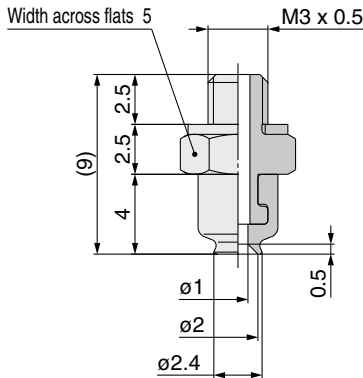
*2 The gasket (single unit) sales unit is shown.

* □ in the table indicates the pad material

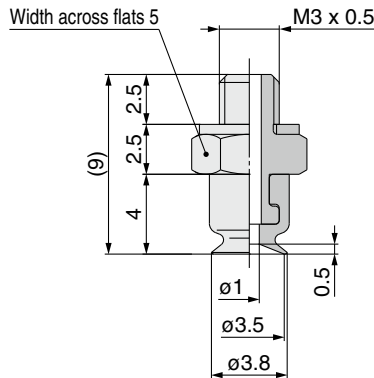
* The pad is shipped together but does not come assembled.

Dimensions: With Adapter

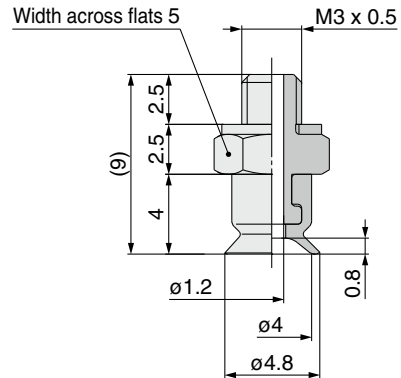
ZP2-TB02MU□-A3



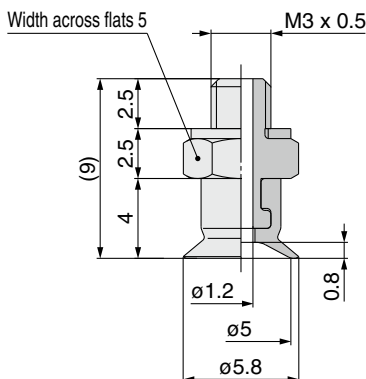
ZP2-TB035MU□-A3



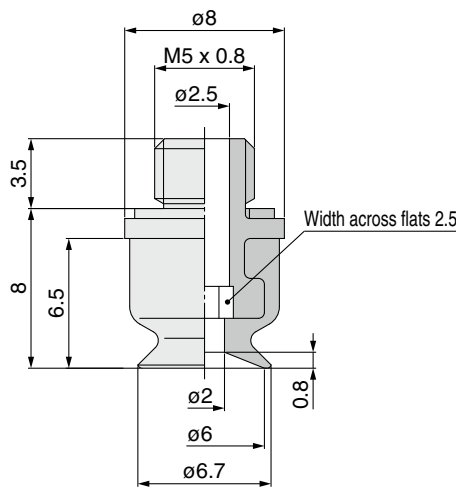
ZP2-TB04MU□-A3



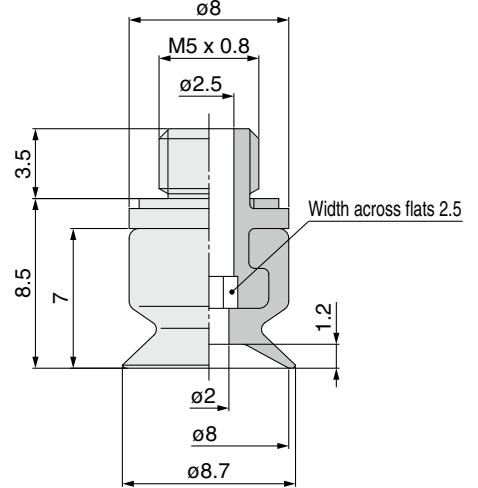
ZP2-TB05MU□-A3



ZP2-TB06MU□-H5

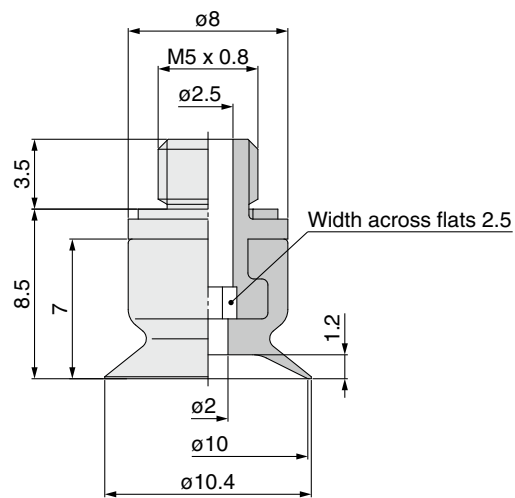


ZP2-TB08MU□-H5

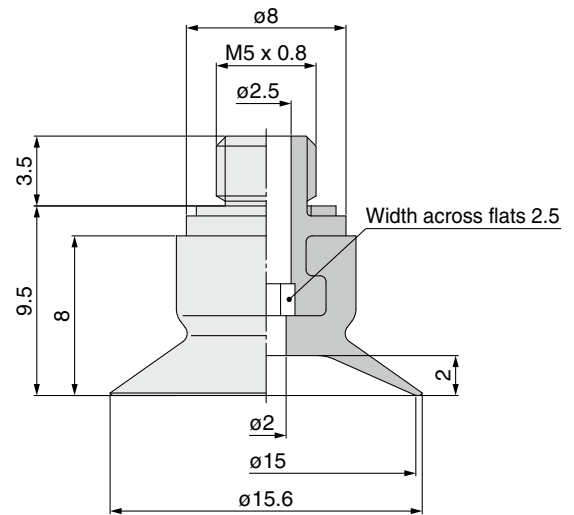


Dimensions: With Adapter

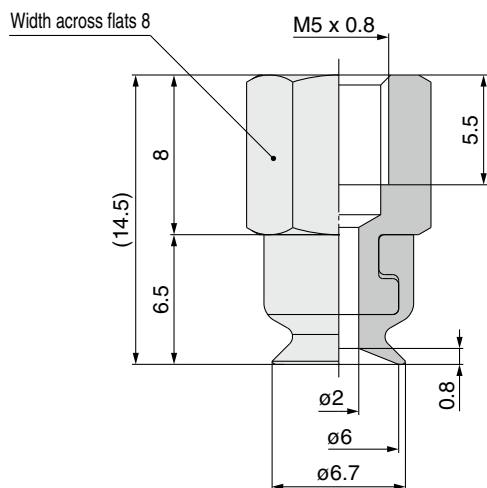
ZP2-TB10MU□-H5



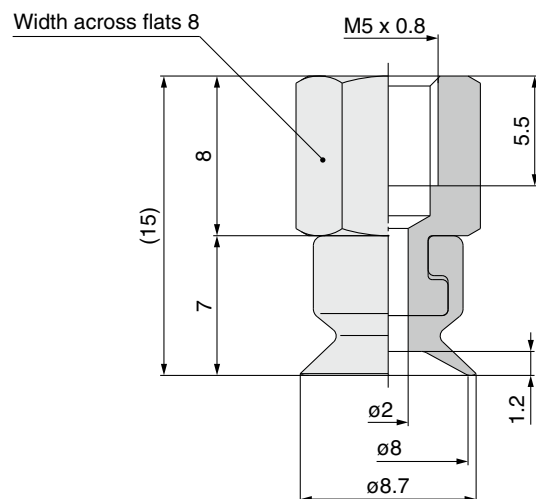
ZP2-TB15MU□-H5



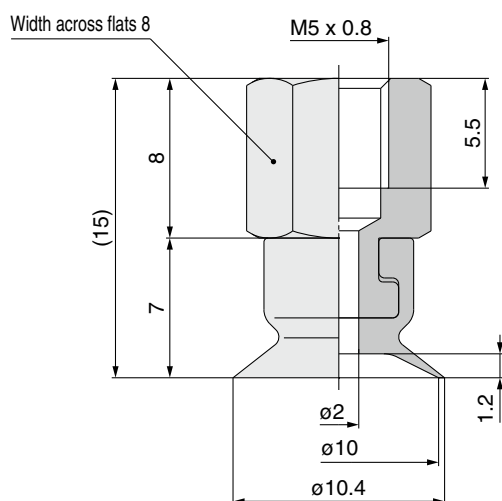
ZP2-TB06MU□-B5



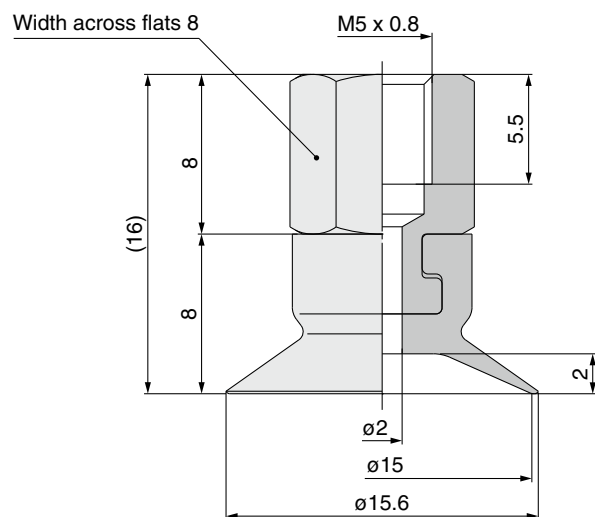
ZP2-TB08MU□-B5

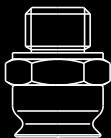


ZP2-TB10MU□-B5



ZP2-TB15MU□-B5





Short-type Pad

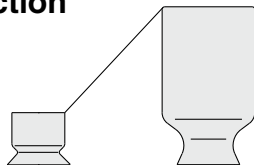
Pad diameter $\phi 2, \phi 4, \phi 6, \phi 8, \phi 15$

Symbol/Form

EU: Flat type

Model
Selection

■ Space saving in the height direction



How to Order



Pad unit **ZP2 – B02 EU N**

* Pad unit's sales unit: 10 pcs.

Pad diameter

Symbol	Pad diameter	Blast type
B02	$\phi 2$	●
B04	$\phi 4$	●
B06	$\phi 6$	●
08	$\phi 8$	—
15	$\phi 15$	—

* Blast type: Workpieces can be removed easily.

Pad material

Symbol	Material
N	NBR
S	Silicone rubber*1 *2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

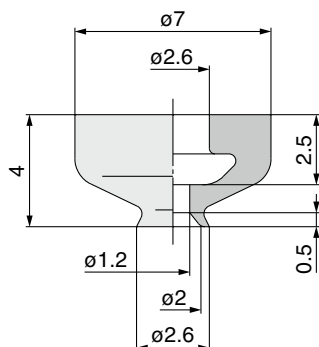
*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Pad form

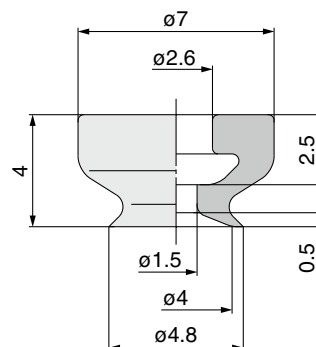
Symbol	Form
EU	Flat type

Dimensions: Pad Unit

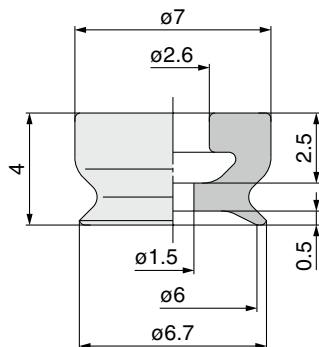
ZP2-B02EU□



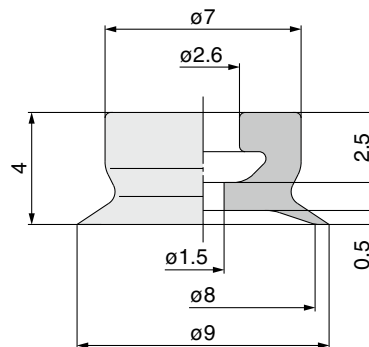
ZP2-B04EU□



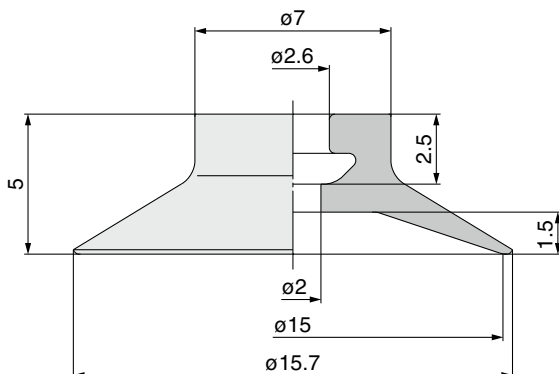
ZP2-B06EU□



ZP2-08EU□

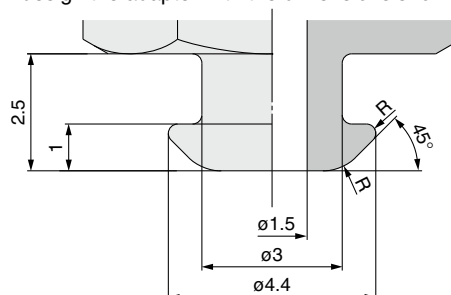


ZP2-15EU□



Adapter Mounting Dimensions

If an adapter will be made by the customer, design the adapter with the dimensions shown below.



- * The R part has to be smooth with no corners.
- * Refer to page 309 for adapter applicable to the ZP2 series.

Made to Order

ZP2V

XT661

MHM

Precautions

Short-type Pad **ZP2 Series**

How to Order

With adapter **ZP2-T B02 EU N-A5**

Vacuum inlet direction

Symbol	Direction
T	Vertical

Pad diameter

Symbol	Pad diameter	Blast type
B02	ø2	●
B04	ø4	●
B06	ø6	●
08	ø8	—
15	ø15	—

* Blast type: Workpieces can be removed easily.

Pad form

Symbol	Form
EU	Flat type

Pad material

Symbol	Material
N	NBR
S	Silicone rubber*1 *2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Mounting

Symbol	Thread size	Adapter type
A5	M5 x 0.8	Hexagon O.D.
H5	M5 x 0.8	Hexagon socket head

Replacement Part Nos.

Model	Pad unit part no.*1	Adapter part no. (With gasket)	Gasket part no. (Single unit)
ZP2-TB02EU□-A5	ZP2-B02EU□	ZP2A-Z01P	10 pcs.*2: ZP-5G2 100 pcs.*2: M-5G2
ZP2-TB04EU□-A5	ZP2-B04EU□		
ZP2-TB06EU□-A5	ZP2-B06EU□		
ZP2-T08EU□-A5	ZP2-08EU□		
ZP2-T15EU□-A5	ZP2-15EU□	ZP2A-Z02P	10 pcs.*2: ZP-5G2 100 pcs.*2: M-5G2
ZP2-TB02EU□-H5	ZP2-B02EU□		
ZP2-TB04EU□-H5	ZP2-B04EU□		
ZP2-TB06EU□-H5	ZP2-B06EU□		
ZP2-T08EU□-H5	ZP2-08EU□		
ZP2-T15EU□-H5	ZP2-15EU□		

*1 Pad unit's sales unit: 10 pcs.

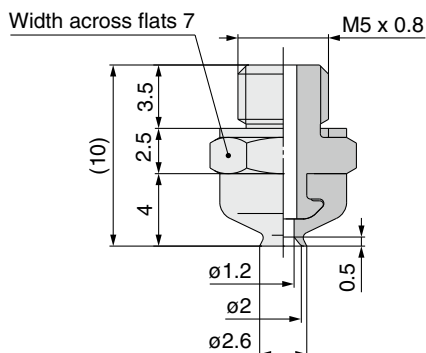
*2 The gasket (single unit) sales unit is shown.

* □ in the table indicates the pad material

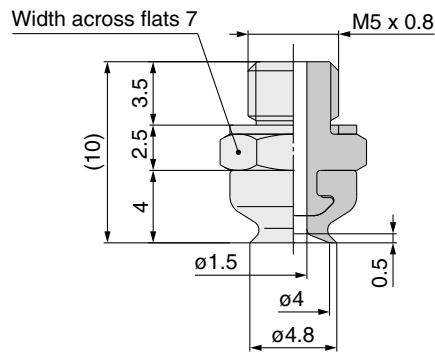
* The pad is shipped together but does not come assembled.

Dimensions: With Adapter

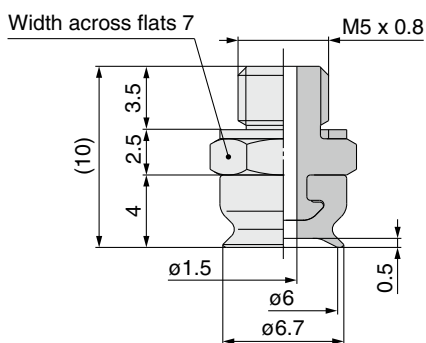
ZP2-TB02EU□-A5



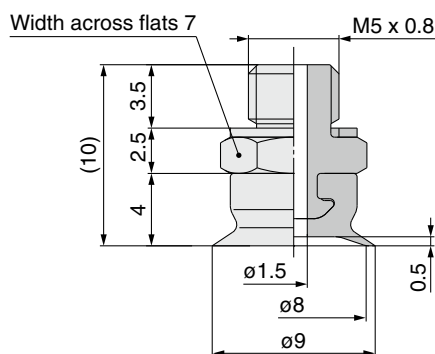
ZP2-TB04EU□-A5



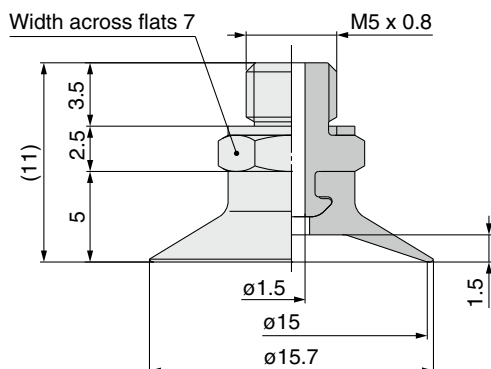
ZP2-TB06EU□-A5



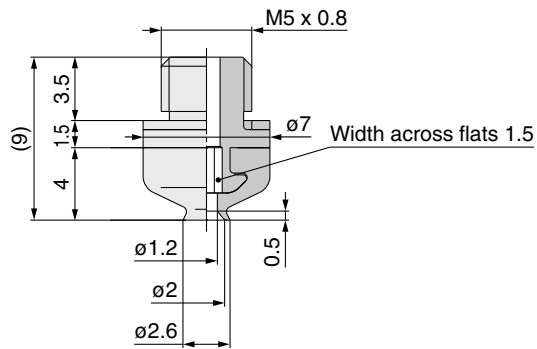
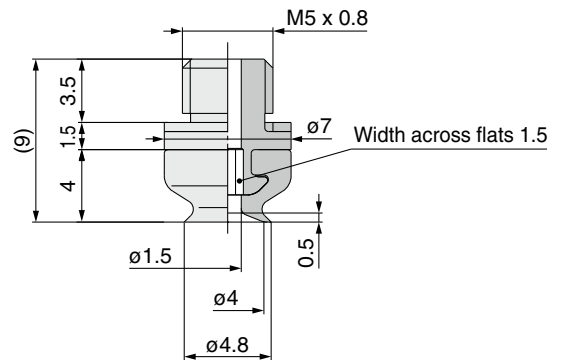
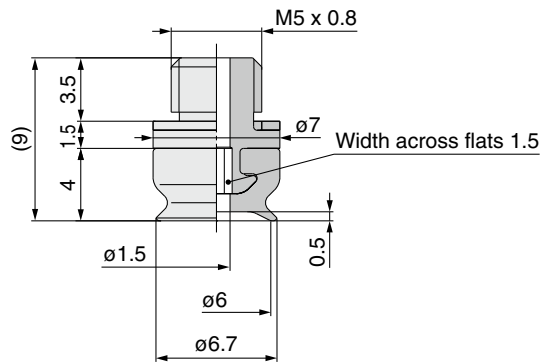
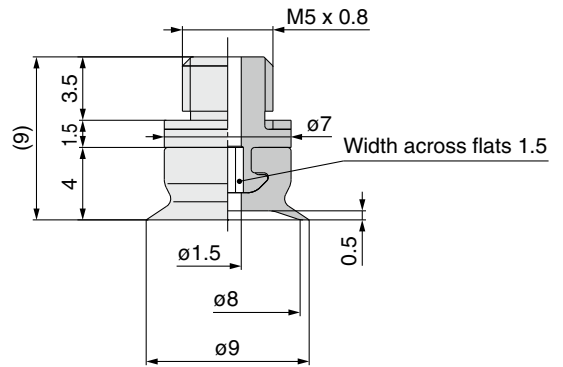
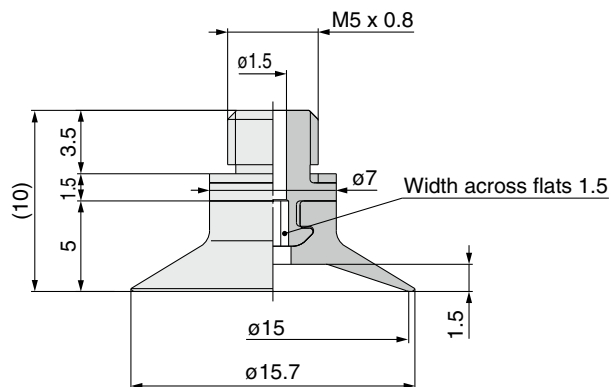
ZP2-T08EU□-A5

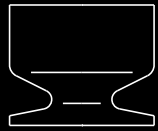


ZP2-T15EU□-A5



Dimensions: With Adapter

ZP2-TB02EU□-H5

ZP2-TB04EU□-H5

ZP2-TB06EU□-H5

ZP2-T08EU□-H5

ZP2-T15EU□-H5




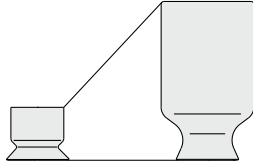
Short-type Pad

Pad diameter $\phi 2, \phi 3, \phi 4, \phi 6, \phi 8$

Symbol/Form

AU: Flat type

Space saving in the height direction



How to Order

Pad unit **ZP2 -**

* Pad unit's sales unit: 10 pcs.

With adapter **ZP2 -**

02 AU N

T 02 AU N - A3

1

2

3

4

• Flat type

1 Vacuum inlet direction

Symbol	Vacuum inlet direction
N	Pad unit
T	Vertical

2 Pad diameter

Symbol	Pad diameter
02	$\phi 2$
03	$\phi 3$
04	$\phi 4$
06	$\phi 6$
B08	$\phi 8$

3 Pad material

Symbol	Material
N	NBR
S	Silicone rubber*1, *2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

4 Connection thread

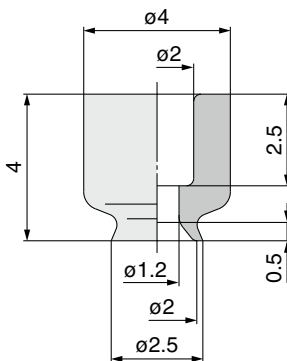
Symbol	Size	Pad diameter				
		$\phi 2$	$\phi 3$	$\phi 4$	$\phi 6$	$\phi 8$
A3	M3 x 0.5 Male thread	●	●	●	—	—
A5	M5 x 0.8 Male thread	—	—	—	●	●

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

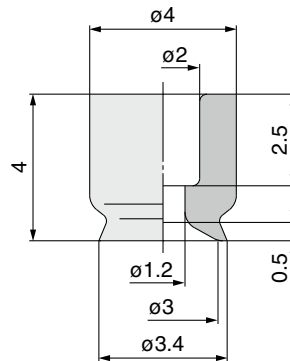
*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Dimensions: Pad Unit

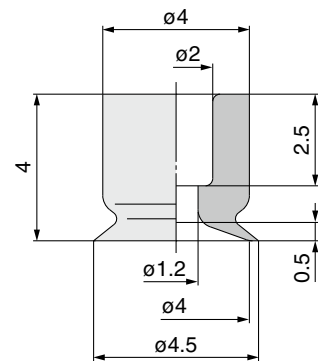
ZP2-02AU□



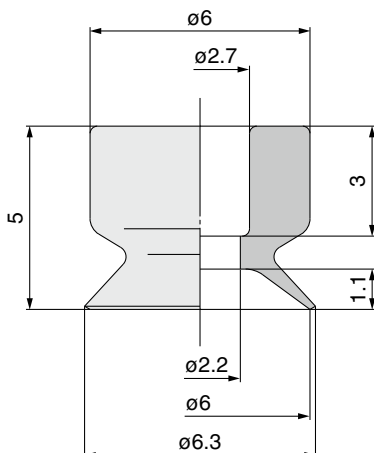
ZP2-03AU□



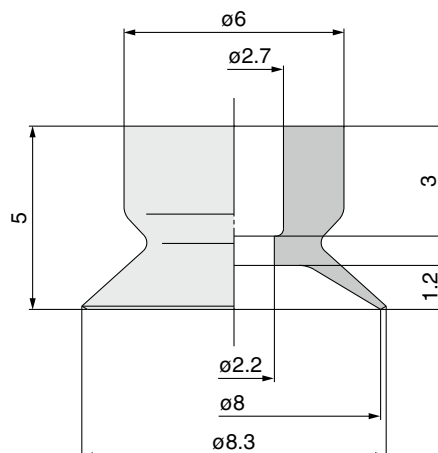
ZP2-04AU□



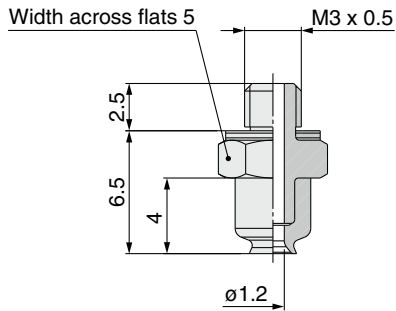
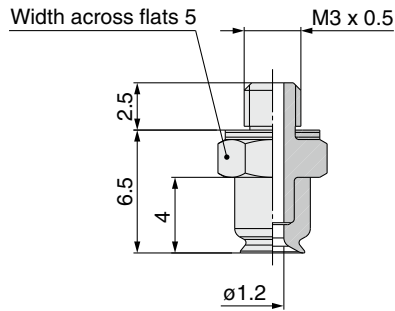
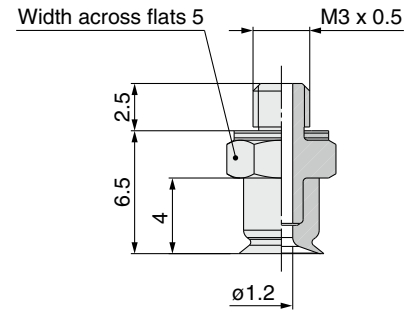
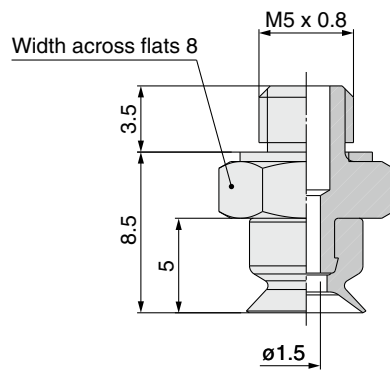
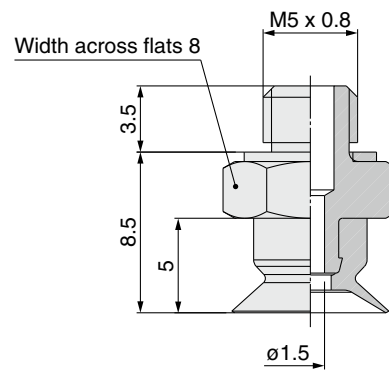
ZP2-06AU□



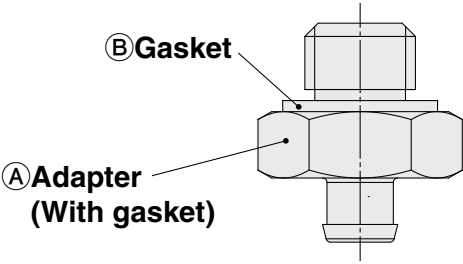
ZP2-B08AU□



Dimensions: With Adapter

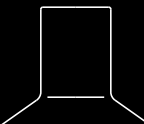
ZP2-T02AU□-A3

ZP2-T03AU□-A3

ZP2-T04AU□-A3

ZP2-T06AU□-A5

ZP2-TB08AU□-A5


■ Adapter Assembly

Product part no.	ZP2 - T ① AU □ - ② Pad diameter● Pad form● ● Pad material ● Connection thread (Male thread)
Component parts	② Gasket ① Adapter (With gasket) 

		Symbol	① Pad diameter symbol				
			02	03	04	06	B08
① Adapter	② Connection thread Male thread	M3 x 0.5	A3	ZP2A-T1AU-A3			—
		M5 x 0.8	A5	—			ZP2A-T2AU-A5
② Gasket (Single unit)	For M3 x 0.5	10 pcs.*1	M-3G2			—	—
	For M5 x 0.8	10 pcs.*1	—			ZP-5G2	
		100 pcs.*1	—			M-5G2	

* The gasket (single unit) sales unit is shown.

	Thin Flat Pad Pad diameter ø5, ø6, ø11, ø14, ø18, ø20	Symbol/Form UT: Thin flat type (Skirt)
---	--	---

■ For the adsorption of soft workpieces such as thin sheets or vinyl
Wrinkling or deformation during adsorption is reduced.

Mounting Bracket Part Nos.

Adapter Assembly [p. 313](#)



How to Order

Pad unit	ZP2	-	11	UT	N					
With adapter	ZP2		-	T	11	UT	N	-	A5	
		1		2	3	4	5		6	

1 Adapter material

Symbol	Material
Nil	Brass
S	Stainless steel (Stainless steel 304)

3 Pad diameter

Symbol	Pad diameter
05	ø5
06	ø6
11	ø11
14	ø14
18	ø18
20	ø20

2 Vacuum inlet direction

Symbol	Vacuum inlet direction
T	Vertical

4 Pad form

Symbol	Form
UT	Thin flat type

5 Pad material

Symbol	Material
N	NBR
S	Silicone rubber*1, *2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

6 Connection thread

Symbol	Thread size	Type
A5	M5 x 0.8	Male thread
A6	M6 x 1	Male thread
B4	M4 x 0.7	Female thread
B5	M5 x 0.8	Female thread

Model Selection

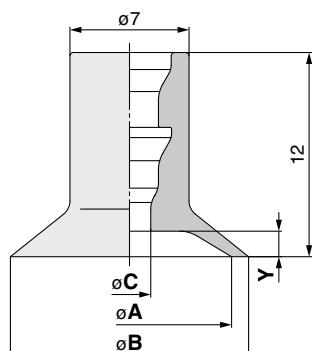
Made to Order

ZP2V

XT661

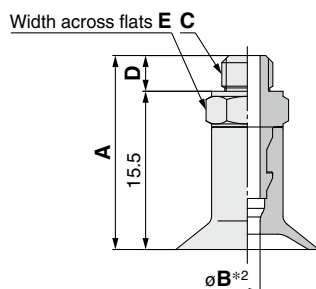
MHM

Precautions

Dimensions/Models**Compact pad (Single unit)/Thin flat**
ZP2 - 11 UT N
 ① ②

Model				A	B	C	Y
①	②	Type	Material*1				
Pad diameter							
ZP2	05	UT	N S U F GN GS	—	5	1.2	0.3
	06			—	6	0.8	
	11			11.5	12.5	2.5	1.2
	14			14.5	15.5		1.5
	18			18	19		
	20			20	21		1.8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Direct mounting with adapter (Male thread)
ZP2 - T 11 UT N - A5
 ① ② ③ ④
**① Adapter material**

Nil	Brass
S	Stainless steel (Stainless steel 304)

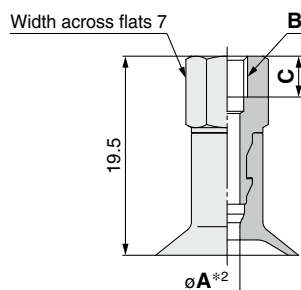
④ Connection thread

A5	M5 x 0.8
A6	M6 x 1

Model						A	B*2	C	D	E						
① Adapter material	Vacuum inlet direction	② Pad diameter	Type	③ Material*1	④ Connection thread											
ZP2	Nil S	T	UT	N S U F GN GS	A5	19	1.2	M5 x 0.8	3.5	7						
							0.8									
							2.5									
											A6	20	1.2	M6 x 1	4.5	8
													0.8			
													2.5			

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Direct mounting with adapter (Female thread)
ZP2 - T 11 UT N - B4
 ① ② ③ ④
**① Adapter material**

Nil	Brass
S	Stainless steel (Stainless steel 304)

④ Connection thread

B4	M4 x 0.7
B5	M5 x 0.8

Model						A*2	B	C
① Adapter material	Vacuum inlet direction	② Pad diameter	Type	③ Material*1	④ Connection thread			
ZP2	Nil S	T	UT	N S U F GN GS	B4	1.2	M4 x 0.7	4
						0.8		
						2.5		
						2.5		
						2.5		
						2.5		
					B5	1.2	M5 x 0.8	5
						0.8		
						2.5		
						2.5		
						2.5		
						2.5		

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

■ Adapter Assembly

Product part no.	Adapter material (Brass/Stainless steel) Pad diameter Pad form Adapter material (Brass/Stainless steel) Pad diameter Pad form Connection thread (Male/Female thread) Pad material	
Component parts	Male thread Female thread Adapter (With gasket) Adapter	

Made to Order

ZP2V

XT661

MHM

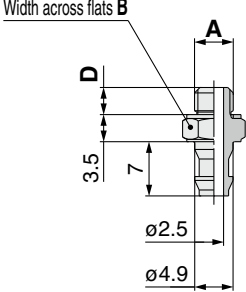
						Symbol	① Pad diameter symbol					
							05	06	11	14	18	20
② Connection thread	① Adapter	Male thread	M5 x 0.8	Adapter material	Brass	A5	ZPT1-A5					
					Stainless steel		MS-5AU-6-X112					
		Female thread	M6 x 1			A6	ZP□T1-A6*1					
			M4 x 0.7			B4	ZP□T1-B4*1					
			M5 x 0.8			B5	ZP□T1-B5*1					
③ Gasket (Single unit)	M5 x 0.8			Adapter material	Brass	10 pcs.*2	ZP-5G2					
	M6 x 1					100 pcs.*2	M-5G2					
						10 pcs.*2	ZP-6G2					
						100 pcs.*2	M-6G					
	M5 x 0.8			Stainless steel	10 pcs.*2	M-5G3						
	M6 x 1				1 pc.*2	M-6G-X34						

*1 The adapter material symbol goes into the blank "□." (Nil: Brass, S: Stainless steel 304)
*2 The gasket (single unit) sales unit is shown.

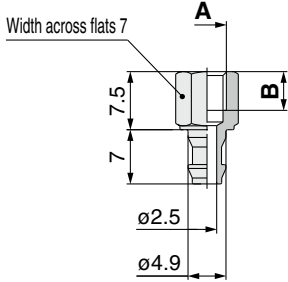
Precautions

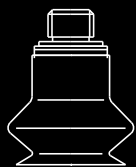
Compact/Thin Flat Pad *ZP Series* Mounting Bracket Assembly

■ Adapter Assembly

Adapter part no. (With gasket)		ZPT1-A5/A6	
		Applicable pad part no.	
		ZP2-03U□ ZP2-05UT□ ZP2-B04U□ ZP2-06UT□ ZP2-B06C□ ZP2-11UT□ ZP2-07C□ ZP2-14UT□ ZP2-B08C□ ZP2-18UT□ ZP2-B06B□ ZP2-20UT□ ZP2-B08B□	
Dimensions			
Part no.	A	B	D
ZPT1-A5	M5 x 0.8	7	3.5
ZPT1-A6	M6 x 1	8	4.5

*1 The gasket (single unit) sales unit is shown.

Adapter part no.		ZPT1-B4/B5	
		Applicable pad part no.	
		ZP2-03U□ ZP2-05UT□ ZP2-B04U□ ZP2-06UT□ ZP2-B06C□ ZP2-11UT□ ZP2-07C□ ZP2-14UT□ ZP2-B08C□ ZP2-18UT□ ZP2-B06B□ ZP2-20UT□ ZP2-B08B□	
Dimensions			
Part no.	A	B	
ZPT1-B4	M4 x 0.7	4	
ZPT1-B5	M5 x 0.8	5	



Bellows Pad

Pad diameter $\varnothing 4, \varnothing 6, \varnothing 8, \varnothing 10, \varnothing 15, \varnothing 20$

Symbol/Form

MB: Bellows type

Model Selection

- For use where there is no space for a buffer (spring type)
- For the adsorption of workpieces with inclined surfaces
- Supports blast type*¹ pads

*1 Allows for the easy removal of workpieces

How to Order

Pad unit **ZP2 - B04 MB N**

Pad diameter		Pad material	
Symbol	Pad diameter	Symbol	Material
B04	$\varnothing 4$	N	NBR
B06	$\varnothing 6$	S	Silicone rubber* ¹ * ²
B08	$\varnothing 8$	U	Urethane rubber
B10	$\varnothing 10$	F	FKM
B15	$\varnothing 15$	GN	Conductive NBR
B20	$\varnothing 20$	GS	Conductive silicone rubber

Pad form

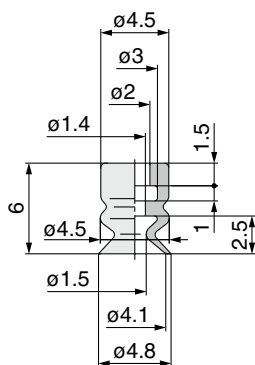
Symbol	Form
MB	Bellows type

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

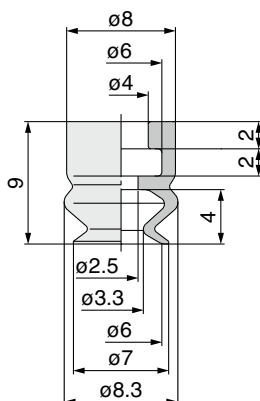
*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Dimensions: Pad Unit

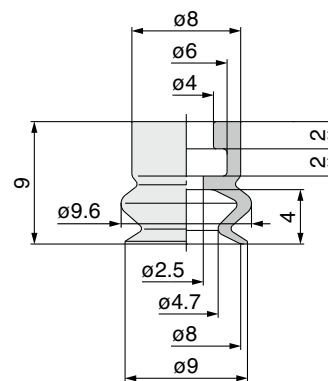
ZP2-B04MB□



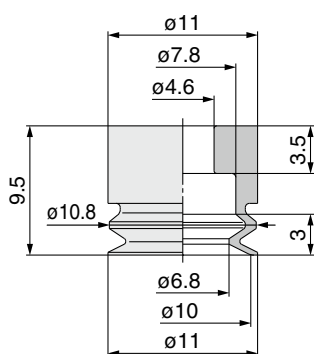
ZP2-B06MB□



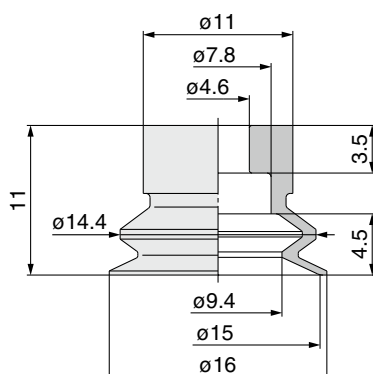
ZP2-B08MB□



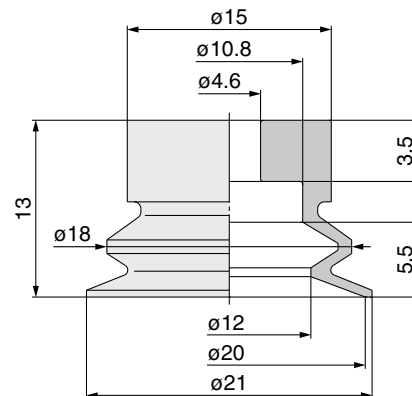
ZP2-B10MB□



ZP2-B15MB□



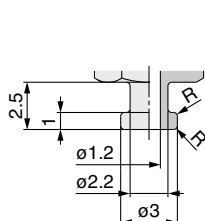
ZP2-B20MB□



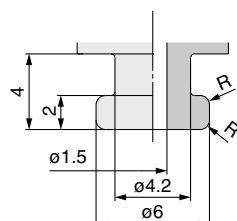
Adapter Mounting Dimensions

If an adapter will be made by the customer, design the adapter with the dimensions shown below.

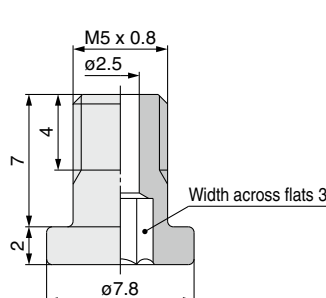
Applicable pad
B04MB



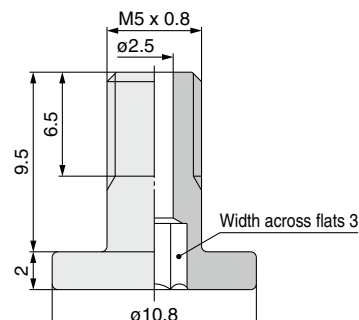
Applicable pad
B06MB/B08MB



Applicable pad
B10MB/B15MB



Applicable pad
B20MB



* The R part has to be smooth with no corners.

* Refer to page 315 for adapter applicable to the ZP2 series.

Made to Order

ZP2V

XT661

MHM

Precautions

How to Order



With adapter **ZP2 - T B04 MB N - A3**

Vacuum inlet direction

Symbol	Direction
T	Vertical

Pad diameter

Symbol	Pad diameter
B04	ø4
B06	ø6
B08	ø8
B10	ø10
B15	ø15
B20	ø20

Pad form

Symbol	Form
MB	Bellows type

Pad material

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Mounting

Thread size (Symbol)	Pad diameter (Symbol)	B04	B06	B08	B10	B15	B20
A3 (M3 x 0.5 Male thread)		●	—	—	—	—	—
H5 (M5 x 0.8 Male thread)		—	●	●	●	●	●
B5 (M5 x 0.8 Female thread)		—	●	●	—	—	—

Replacement Part Nos.

Model	Pad unit part no.*1	Adapter part no.	Gasket part no. (Single unit)
ZP2-TB04MB□-A3	ZP2-B04MB□	ZP2A-M01P*2	M-3G2
ZP2-TB06MB□-H5	ZP2-B06MB□	ZP2A-M02P*2	10 pcs.*3: ZP-5G2
ZP2-TB08MB□-H5	ZP2-B08MB□	ZP2A-M05	100 pcs.*3: M-5G2
ZP2-TB10MB□-H5	ZP2-B10MB□	ZP2A-M06	—
ZP2-TB15MB□-H5	ZP2-B15MB□	ZP2A-M06	—
ZP2-TB20MB□-H5	ZP2-B20MB□	ZP2A-M06	—
ZP2-TB06MB□-B5	ZP2-B06MB□	ZP2A-M04	—
ZP2-TB08MB□-B5	ZP2-B08MB□	ZP2A-M04	—

*1 Pad unit's sales unit: 10 pcs.

*2 With gasket

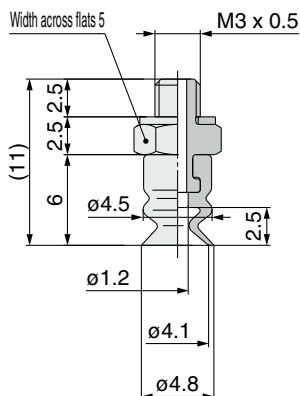
*3 The gasket (single unit) sales unit is shown.

* □ in the table indicates the pad material

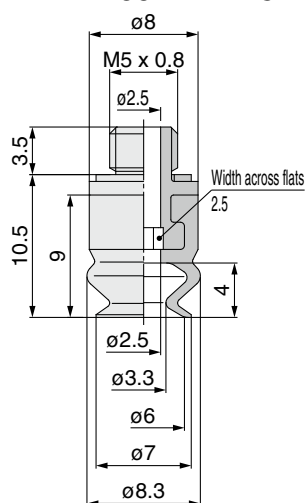
* The pad is shipped together but does not come assembled.

Dimensions: With Adapter

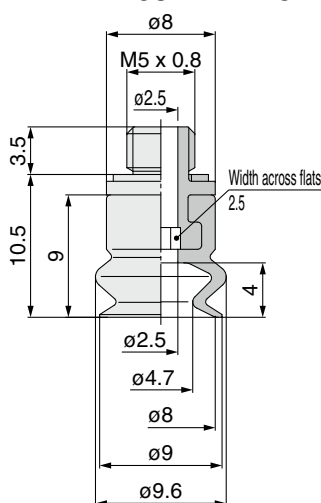
ZP2-TB04MB□□-A3



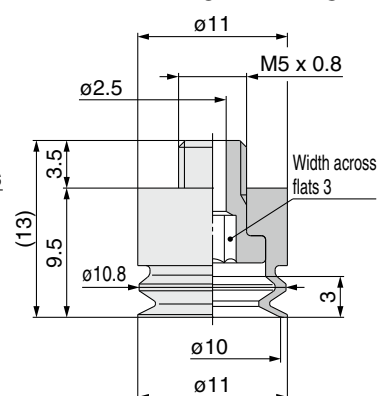
ZP2-TB06MB□-H5



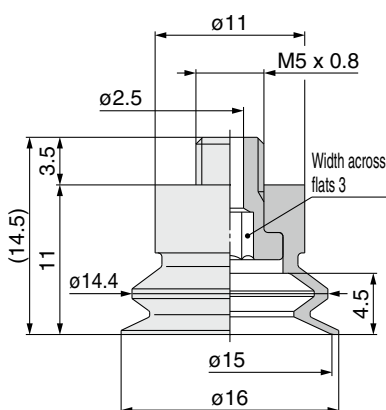
ZP2-TB08MB□-H5



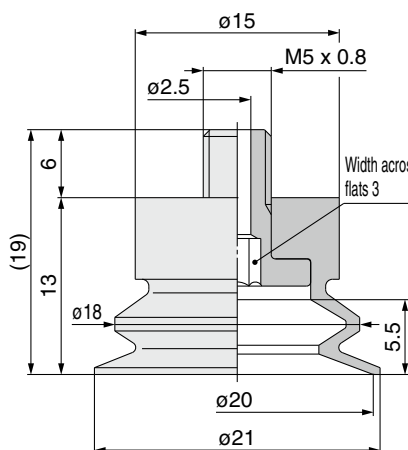
ZP2-TB10MB□-H5



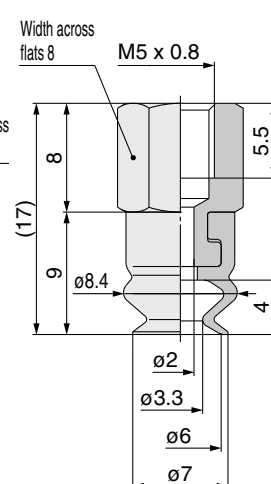
ZP2-TB15MB□-H5



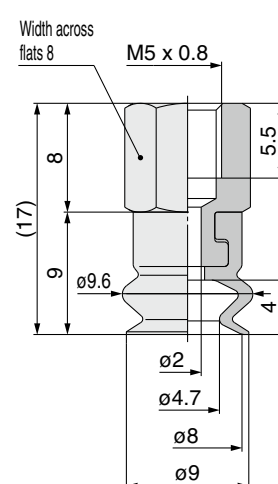
ZP2-TB20MB□-H5

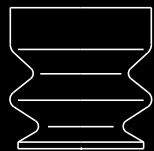


ZP2-TB06MB□-B5



ZP2-TB08MB□-B5





Bellows Pad

Pad diameter $\phi 2, \phi 4, \phi 5, \phi 6$

Symbol/Form

ZJ: Bellows type

Model
Selection

■ For use where there is no space for a buffer (spring type)

■ For the adsorption of workpieces with inclined surfaces

How to Order

Pad unit ZP2 -

02 ZJ N

With adapter ZP2 -

T 02 ZJ N - A3

1 2 3 4
• Bellows type

1 Vacuum inlet direction

Symbol	Vacuum inlet direction
Nil	Pad unit
T	Vertical

2 Pad diameter

Symbol	Pad diameter
02	$\phi 2$
04	$\phi 4$
05	$\phi 5$
06	$\phi 6$

3 Pad material

Symbol	Pad material	Symbol	Pad material
N	NBR	F	FKM
S	Silicone rubber*1, *2	GN	Conductive NBR
U	Urethane rubber	GS	Conductive silicone rubber

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

4 Connection thread

Symbol	Size	Pad diameter
		$\phi 2$ $\phi 4$ $\phi 5$ $\phi 6$
A3	M3 x 0.5 Male thread	● ● ● ●
A5	M5 x 0.8 Male thread	— — ● ●

Made to Order

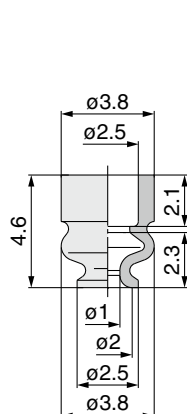
ZP2V

XT661

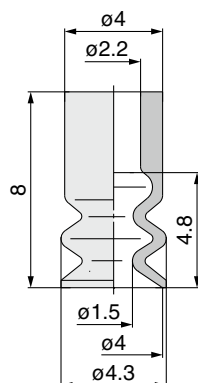
MHM

Dimensions: Pad Unit

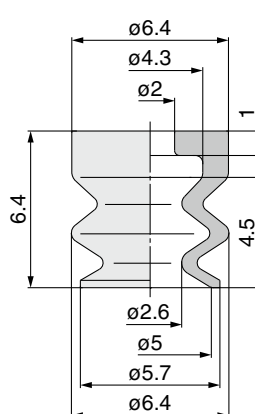
ZP2-02ZJ $\square$ [0.1 g]



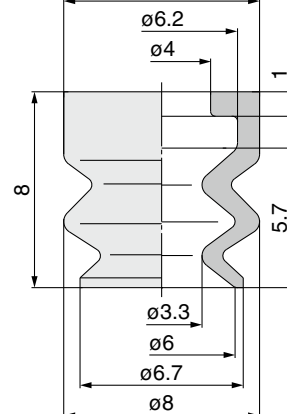
ZP2-04ZJ $\square$ [0.1 g]



ZP2-05ZJ $\square$ [0.2 g]



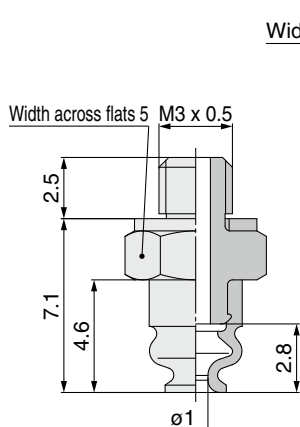
ZP2-06ZJ $\square$ [0.3 g]



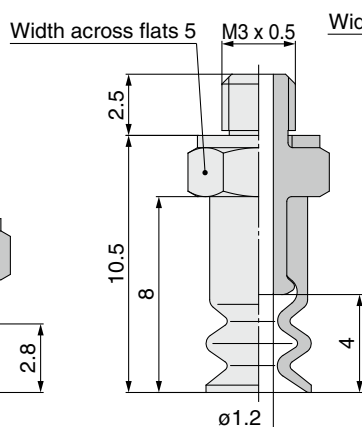
* Due to the small diameter of the ZP2-02ZJ, the pad portion may shrink before adsorption depending on the suction flow rate. For this reason, operate with the suction flow rate set to 2 [L/min (ANR)] or lower.

Dimensions: With Adapter

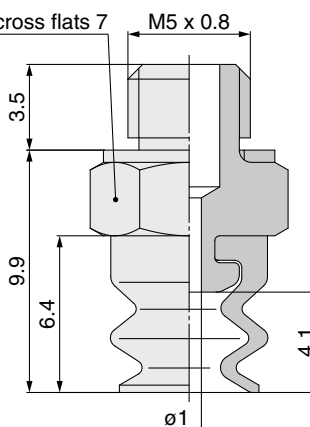
ZP2-T02ZJ $\square$ -A3



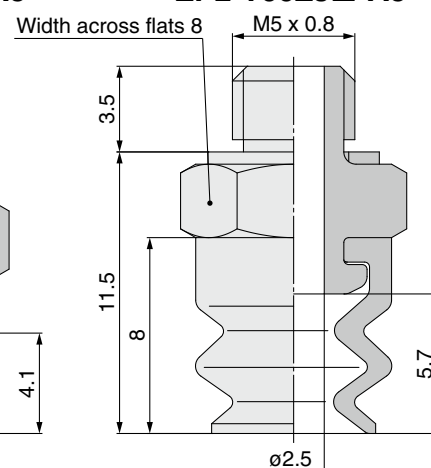
ZP2-T04ZJ $\square$ -A3



ZP2-T05ZJ $\square$ -A5



ZP2-T06ZJ $\square$ -A5

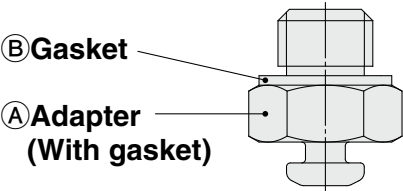


Precautions

Bellows Pad *ZP2 Series*

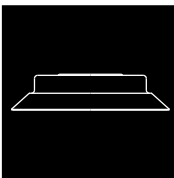
Mounting Bracket Assembly

Adapter Assembly

Product part no.	ZP2 - T ① ZJ □ - ② Pad diameter • Connection thread (Male thread) Bellows type • Pad material
Component parts	 ② Gasket ① Adapter (With gasket)

		Symbol	① Pad diameter symbol			
			02	04	05	06
② Adapter ① Connection thread Male thread	M3 x 0.5	A3	ZP2A-T02ZJ-A3	ZP2A-T04ZJ-A3	—	—
	M5 x 0.8	A5	—	—	ZP2A-T05ZJ-A5	ZP2A-T06ZJ-A5
② Gasket (Single unit)	For M3 x 0.5	10 pcs. *1	M-3G2		—	
	For M5 x 0.8	10 pcs. *1	—		ZP-5G2	
		100 pcs. *1	—		M-5G2	

*1 The gasket (single unit) sales unit is shown.



High Rigidity Pad

Pad diameter ø32, ø150, ø250, ø300, ø340

Symbol/Form

H: High rigidity
(Flat type with ribs)

HT: High rigidity
(Thin flat type with ribs)

■ Reinforced pad to prevent deformation when transferring heavy or large workpieces

How to Order

Pad unit **ZP2 – 32 H N**

Pad diameter

Symbol	Pad diameter
32	ø32
150	ø150
250	ø250
300	ø300
340	ø340

Pad material

Symbol	Material
N	NBR
S	Silicone rubber*1 *2 *3
F	FKM
C	CR

*1 Silicone rubber is only applicable to the ø32 pad.

*2 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*3 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/ Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

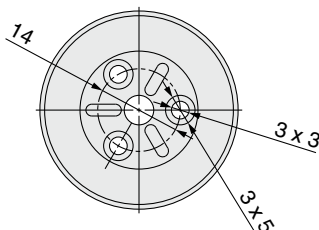
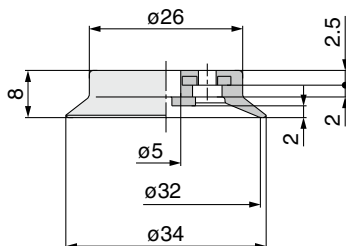
* The mounting adapter is available as a special order.

Pad form—Pad diameter

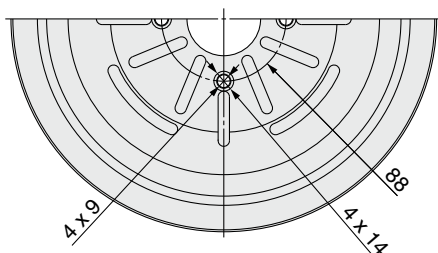
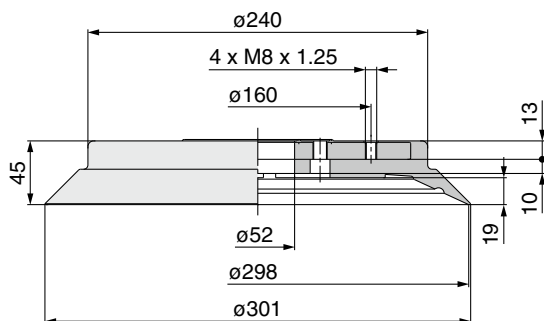
Pad form	Pad diameter (Symbol)	32	150	250	300	340
H (Flat type with ribs)		●	—	—	●	●
HT (Thin flat type with ribs)		—	●	●	—	—

Dimensions: Pad Unit

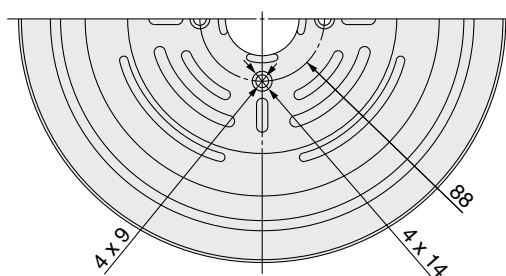
ZP2-32H□



ZP2-300H□

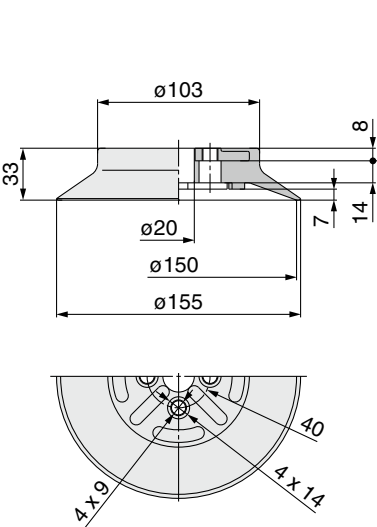


ZP2-340H□

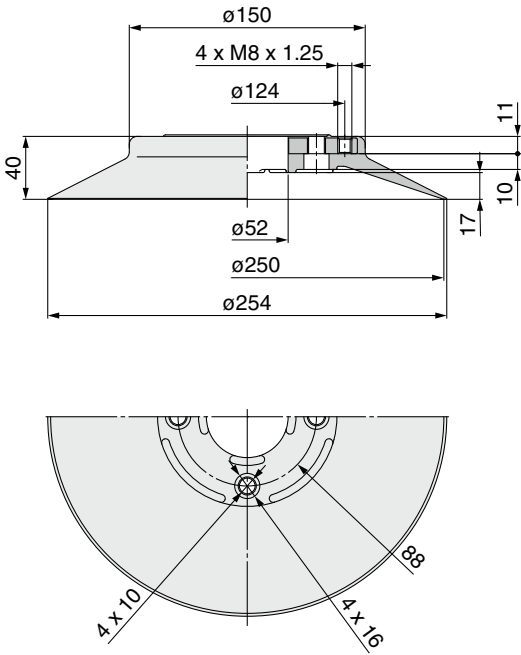


Dimensions

ZP2-150HT□



ZP2-250HT□



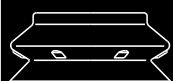
Made to Order

ZP2V

XT661

MHM

Precautions



High Rigidity Pad

Pad diameter $\phi 32, \phi 150$

Symbol/Form

HB: High rigidity
(Bellows type)

■ For heavy or large workpieces

How to Order



Pad unit **ZP2 - 32 HB N**

Pad diameter

Symbol	Pad diameter
32	$\phi 32$
150	$\phi 150$

Pad material

Symbol	Material
N	NBR
S	Silicone rubber*1 *2 *3
F	FKM
C	CR

Pad form

Symbol	Form
HB	High rigidity (Bellows type)

* The mounting adapter is available as a special order.

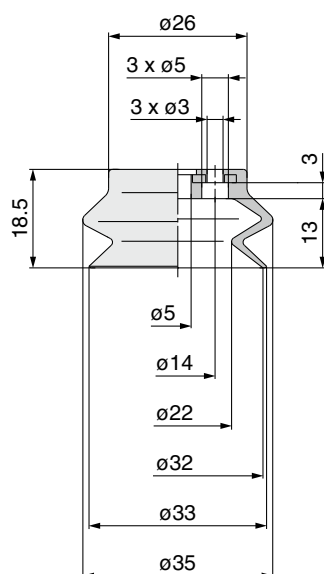
*1 Silicone rubber is only applicable to the $\phi 32$ pad.

*2 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

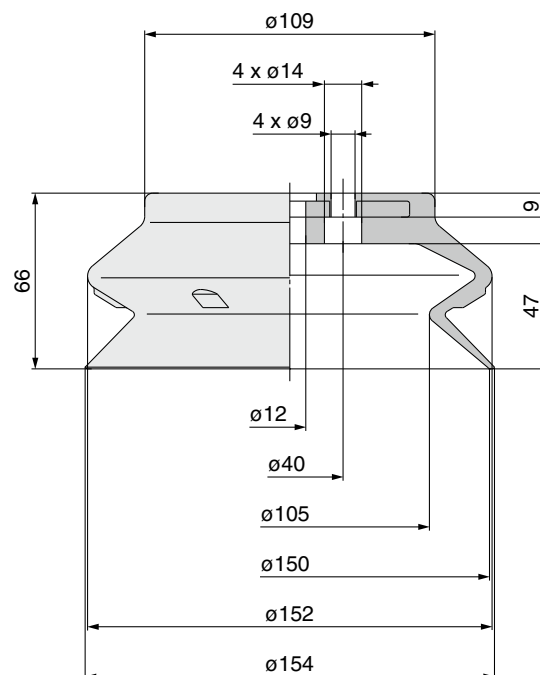
*3 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Dimensions: Pad Unit

ZP2-32HB□



ZP2-150HB□





High Rigidity Pad

Symbol/Form

Pad size

30 x 50

HW: High rigidity (Oval type)

■For heavy or large workpieces

How to Order



Pad unit **ZP2 – 3050 HW N**

Pad size

Symbol	Pad size
3050	30 x 50

Pad form

Symbol	Form
HW	High rigidity (Oval type)

Pad material

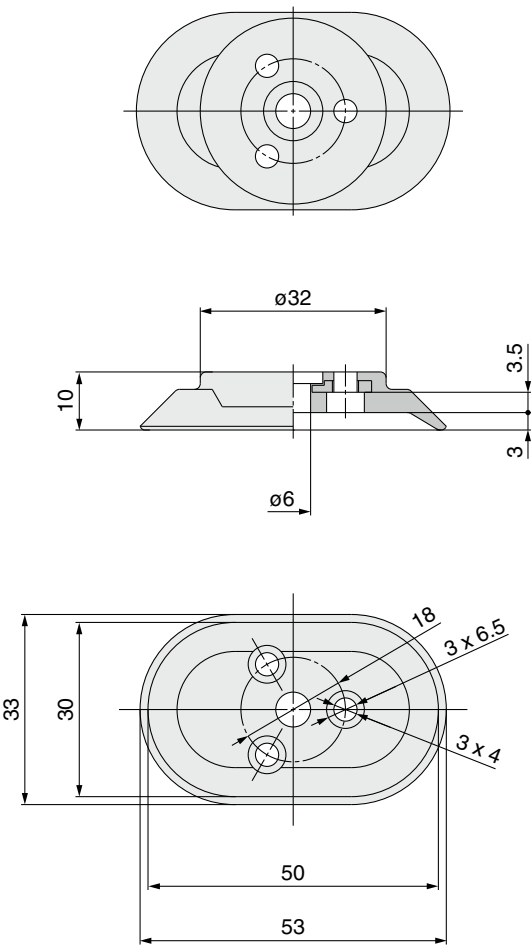
Symbol	Material
N	NBR
S	Silicone rubber*1 *2
F	FKM
C	CR

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."
*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 585, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

* For details on mounting brackets, refer to the special applications section of the pad on pages 255 to 263.

Dimensions: Pad Unit

ZP2-3050HW□





H: High rigidity
(Flat type with ribs)

Pad diameter **Ø40, Ø50, Ø63, Ø80, Ø100, Ø125**

How to Order



With adapter ZP2 – T F 40 H N

Symbol	Direction
T	Vertical

Symbol	Specification
F	Ball joint

- **Pad material (☐)**

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

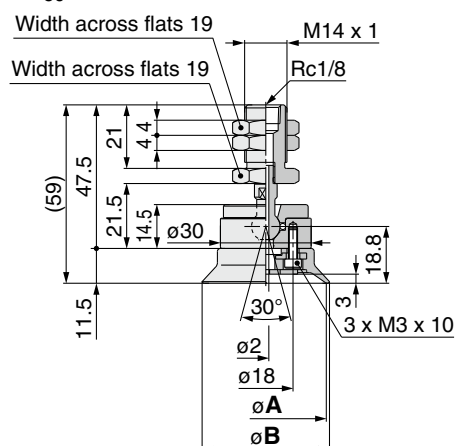
*2 Uses a material compliant with the standards for "Rubber apparatus"

*2. Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

* The mounting nut is shipped together with the product (unassembled).

Dimensions: With Adapter

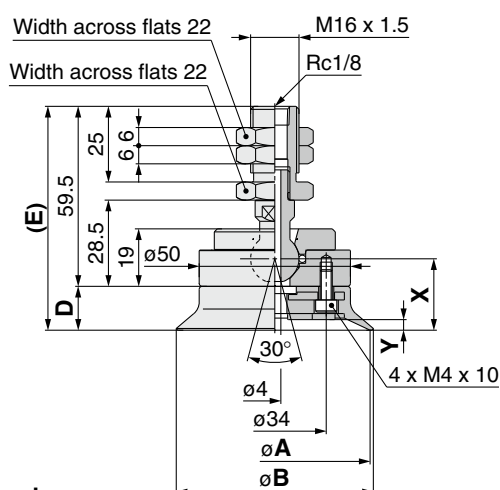
ZP2-TF⁴⁰₅₀H ☐



Dimensions

Model	A	B
ZP2-TF40H	40	42.1
ZP2-TF50H	50	52.1

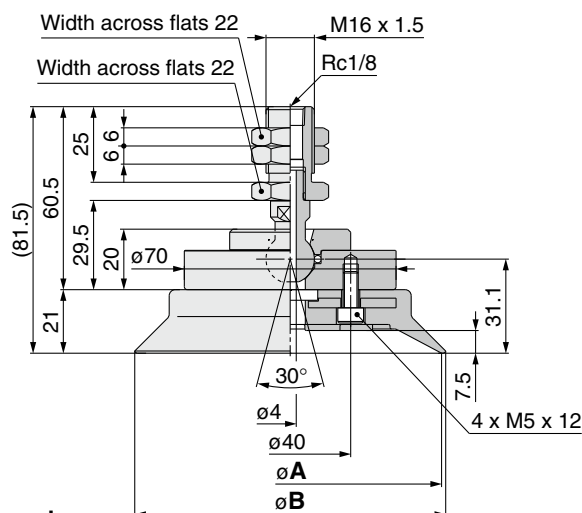
ZP2-TF⁶³₈₀H ☐



Dimensions

Model	A	B	D	E	X	Y
ZP2-TF63H 	63	65.2	14.5	74	23.6	3.5
ZP2-TF80H 	80	82.1	16.5	76	25.6	4.5

ZP2-TF¹⁰⁰₁₂₅H ☐



Dimensions

Model	A	B
ZP2-TF100H 	100	102.8
ZP2-TF125H 	125	127.7

Symbol	Direction
X	Lateral

Symbol	Specification
F	Ball joint

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Symbol	Form
H	High rigidity (Flat type with ribs)

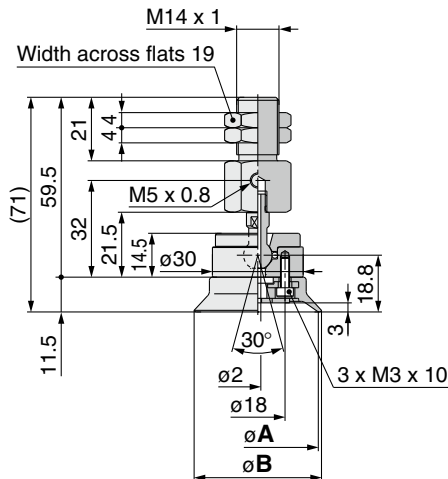
Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Model	Pad unit part no.	Adapter assembly part no.	
ZP2-XF40H	ZP40H	ZP2A-XF1	With three M3 bolts
ZP2-XF50H	ZP50H		
ZP2-XF63H	ZP63H	ZP2A-XF2	With four M4 bolts
ZP2-XF80H	ZP80H		
ZP2-XF100H	ZP100H	ZP2A-XF3	With four M5 bolts
ZP2-XF125H	ZP125H		

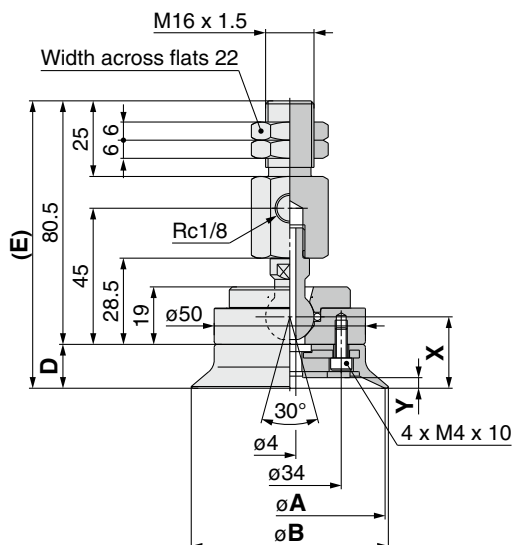
* The mounting nut is shipped together with the product (unassembled).

ZP2-XF⁴⁰₅₀H ☐



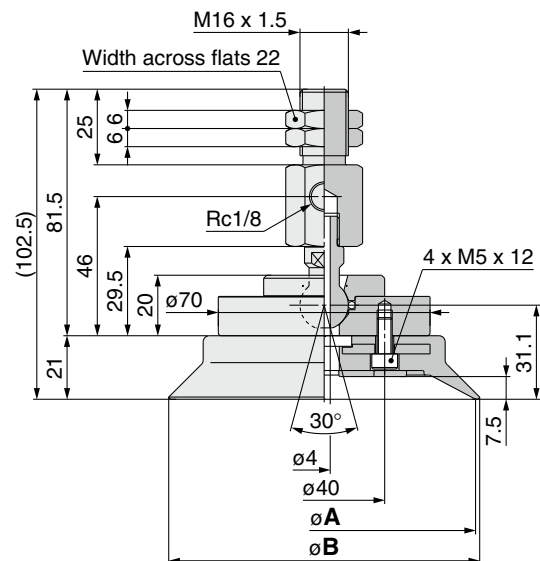
Model	A	B
ZP2-XF40H ☐	40	42.1
ZP2-XF50H ☐	50	52.1

ZP2-XF⁶³₈₀H ☐



Model	A	B	D	E	X	Y
ZP2-XF63H ☐	63	65.2	14.5	95	23.6	3.5
ZP2-XF80H ☐	80	82.1	16.5	97	25.6	4.5

ZP2-XF¹⁰⁰₁₂₅H ☐



Model	A	B
ZP2-XF100H ☐	100	102.8
ZP2-XF125H ☐	125	127.7

Made to Order

ZP2V

XT661

MHM

Precautions

High Rigidity Ball Joint Pad **ZP2 Series**

How to Order

With buffer **ZP2 – T F 40 H N JB 25**

Vacuum inlet direction

Symbol	Direction
T	Vertical

Specification (mechanism)

Symbol	Specification
F	Ball joint

Pad diameter

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Pad form

Symbol	Form
H	High rigidity (Flat type with ribs)

Buffer stroke (■)

Stroke \ Pad diameter	ø40 ø50	ø63 ø80	ø100 ø125
25	●	●	●
50	●	●	●
75	●	●	●
100	—	●	●

Buffer specification

Symbol	Specification
JB	Rotating With bushing Material: Brass
JF	Rotating With bushing Material: Structural steel

Pad material (□)

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)



Vacuum inlet direction **Vertical**

Replacement Part Nos.

Model	Pad unit part no.	Buffer assembly part no.	
ZP2-TF40H□(JB/JF)25	ZP40H□	ZP2B-TF1(JB/JF)25	With three M3 bolts
ZP2-TF40H□(JB/JF)50		ZP2B-TF1(JB/JF)50	
ZP2-TF40H□(JB/JF)75		ZP2B-TF1(JB/JF)75	
ZP2-TF50H□(JB/JF)25	ZP50H□	ZP2B-TF1(JB/JF)25	With four M4 bolts
ZP2-TF50H□(JB/JF)50		ZP2B-TF1(JB/JF)50	
ZP2-TF50H□(JB/JF)75		ZP2B-TF1(JB/JF)75	
ZP2-TF63H□(JB/JF)25	ZP63H□	ZP2B-TF2(JB/JF)25	With four M4 bolts
ZP2-TF63H□(JB/JF)50		ZP2B-TF2(JB/JF)50	
ZP2-TF63H□(JB/JF)75		ZP2B-TF2(JB/JF)75	
ZP2-TF63H□(JB/JF)100	ZP80H□	ZP2B-TF2(JB/JF)100	With four M5 bolts
ZP2-TF80H□(JB/JF)25		ZP2B-TF2(JB/JF)25	
ZP2-TF80H□(JB/JF)50		ZP2B-TF2(JB/JF)50	
ZP2-TF80H□(JB/JF)75	ZP100H□	ZP2B-TF2(JB/JF)75	With four M5 bolts
ZP2-TF80H□(JB/JF)100		ZP2B-TF2(JB/JF)100	
ZP2-TF100H□(JB/JF)25		ZP2B-TF3(JB/JF)25	
ZP2-TF100H□(JB/JF)50	ZP125H□	ZP2B-TF3(JB/JF)50	With four M5 bolts
ZP2-TF100H□(JB/JF)75		ZP2B-TF3(JB/JF)75	
ZP2-TF100H□(JB/JF)100		ZP2B-TF3(JB/JF)100	
ZP2-TF125H□(JB/JF)25	ZP125H□	ZP2B-TF3(JB/JF)25	With four M5 bolts
ZP2-TF125H□(JB/JF)50		ZP2B-TF3(JB/JF)50	
ZP2-TF125H□(JB/JF)75		ZP2B-TF3(JB/JF)75	
ZP2-TF125H□(JB/JF)100		ZP2B-TF3(JB/JF)100	

* □ in the table indicates the pad material

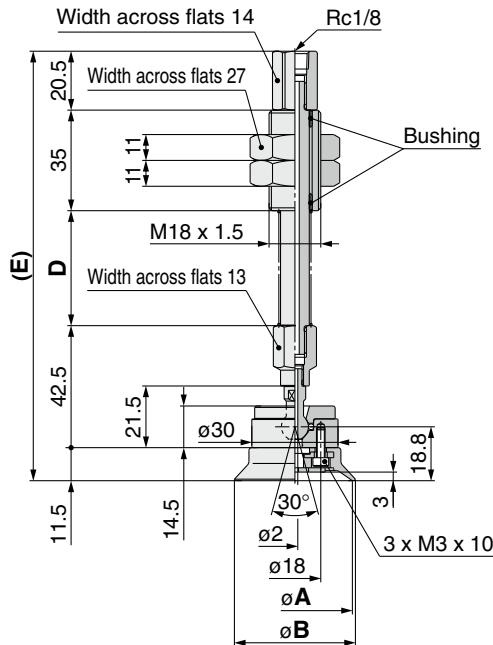
* The mounting nut is shipped together with the product (unassembled).

Buffer Specifications

Pad diameter		ø40, ø50	ø63, ø80, ø100, ø125
Stroke [mm]		25, 50, 75	25, 50, 75, 100
Spring reactive force [N]	At 0 stroke	6.9	10
	At full stroke	11.8	15
Buffer specifications	JB	Rotating With bushing Buffer body material: Brass	
		Nut tightening torque: 28 to 32 N·m Nut tightening torque: 45 to 50 N·m	
	JF	Rotating With bushing Buffer body material: Structural steel	
		Nut tightening torque: 48 to 52 N·m Nut tightening torque: 75 to 80 N·m	

Dimensions: With Buffer

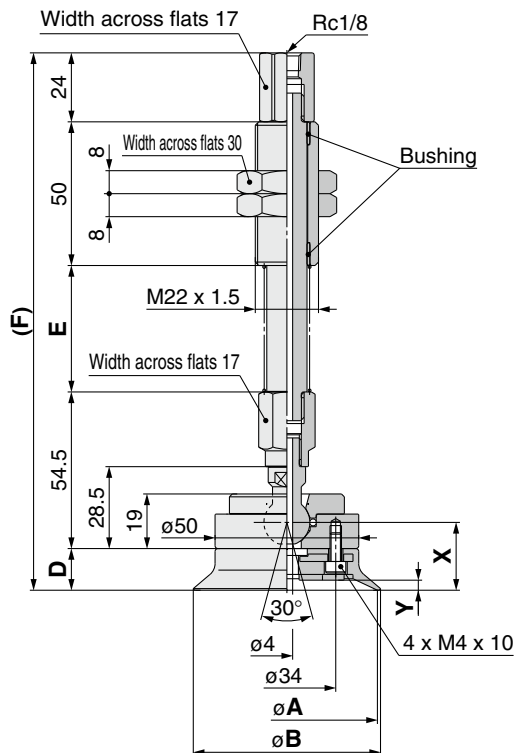
ZP2-TF⁴⁰₅₀H □ JB JF ■



Dimensions

Model	A	B	D	E
ZP2-TF40H□(JB/JF)25	40	42.1	40	149.5
ZP2-TF40H□(JB/JF)50			75	184.5
ZP2-TF40H□(JB/JF)75			111	220.5
ZP2-TF50H□(JB/JF)25	50	52.1	40	149.5
ZP2-TF50H□(JB/JF)50			75	184.5
ZP2-TF50H□(JB/JF)75			111	220.5

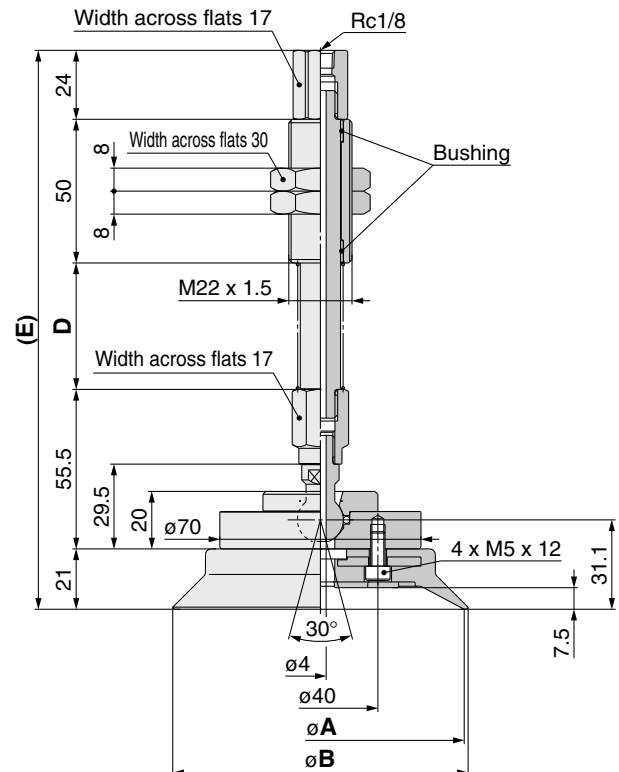
ZP2-TF⁶³₈₀H □ JB JF ■



Dimensions

Model	A	B	D	E	F	X	Y
ZP2-TF63H□(JB/JF)25	63	65.2	14.5	44	187	23.6	3.5
ZP2-TF63H□(JB/JF)50				80	223		
ZP2-TF63H□(JB/JF)75				120	263		
ZP2-TF63H□(JB/JF)100	80	82.1	16.5	155	298	25.6	4.5
ZP2-TF80H□(JB/JF)25				44	189		
ZP2-TF80H□(JB/JF)50				80	225		
ZP2-TF80H□(JB/JF)75	80	82.1	16.5	120	265		
ZP2-TF80H□(JB/JF)100				155	300		

ZP2-TF¹⁰⁰₁₂₅H □ JB JF ■



Dimensions

Model	A	B	D	E
ZP2-TF100H□(JB/JF)25	100	102.8	44	194.5
ZP2-TF100H□(JB/JF)50			80	230.5
ZP2-TF100H□(JB/JF)75			120	270.5
ZP2-TF100H□(JB/JF)100	125	127.7	155	305.5
ZP2-TF125H□(JB/JF)25			44	194.5
ZP2-TF125H□(JB/JF)50			80	230.5
ZP2-TF125H□(JB/JF)75	125	127.7	120	270.5
ZP2-TF125H□(JB/JF)100			155	305.5

Made to Order

ZP2V

XT661

MHM

Precautions

High Rigidity Ball Joint Pad **ZP2 Series**

How to Order

With buffer **ZP2 – X F 40 H N JB 25**

Vacuum inlet direction ●

Symbol	Direction
X	Lateral

Specification (mechanism) ●

Symbol	Specification
F	Ball joint

Pad diameter ●

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Pad form ●

Symbol	Form
H	High rigidity (Flat type with ribs)

Buffer stroke (■)

Stroke \ Pad diameter	ø40 ø50	ø63 ø80	ø100 ø125
25	●	●	●
50	●	●	●
75	●	●	●
100	—	●	●

Buffer specification

Symbol	Specification
JB	Rotating With bushing Material: Brass
JF	Rotating With bushing Material: Structural steel

Pad material (□)

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)



Vacuum inlet direction **Lateral**

Replacement Part Nos.

Model	Pad unit part no.	Buffer assembly part no.
ZP2-XF40H□(JB/JF)25	ZP40H□	ZP2B-XF1(JB/JF)25
ZP2-XF40H□(JB/JF)50		ZP2B-XF1(JB/JF)50
ZP2-XF40H□(JB/JF)75		ZP2B-XF1(JB/JF)75
ZP2-XF50H□(JB/JF)25	ZP50H□	ZP2B-XF1(JB/JF)25
ZP2-XF50H□(JB/JF)50		ZP2B-XF1(JB/JF)50
ZP2-XF50H□(JB/JF)75		ZP2B-XF1(JB/JF)75
ZP2-XF63H□(JB/JF)25	ZP63H□	ZP2B-XF2(JB/JF)25
ZP2-XF63H□(JB/JF)50		ZP2B-XF2(JB/JF)50
ZP2-XF63H□(JB/JF)75		ZP2B-XF2(JB/JF)75
ZP2-XF63H□(JB/JF)100	ZP80H□	ZP2B-XF2(JB/JF)100
ZP2-XF80H□(JB/JF)25		ZP2B-XF2(JB/JF)25
ZP2-XF80H□(JB/JF)50		ZP2B-XF2(JB/JF)50
ZP2-XF80H□(JB/JF)75	ZP100H□	ZP2B-XF2(JB/JF)75
ZP2-XF80H□(JB/JF)100		ZP2B-XF2(JB/JF)100
ZP2-XF100H□(JB/JF)25		ZP2B-XF3(JB/JF)25
ZP2-XF100H□(JB/JF)50	ZP125H□	ZP2B-XF3(JB/JF)50
ZP2-XF100H□(JB/JF)75		ZP2B-XF3(JB/JF)75
ZP2-XF100H□(JB/JF)100		ZP2B-XF3(JB/JF)100
ZP2-XF125H□(JB/JF)25	ZP125H□	ZP2B-XF3(JB/JF)25
ZP2-XF125H□(JB/JF)50		ZP2B-XF3(JB/JF)50
ZP2-XF125H□(JB/JF)75		ZP2B-XF3(JB/JF)75
ZP2-XF125H□(JB/JF)100		ZP2B-XF3(JB/JF)100

* □ in the table indicates the pad material

* The mounting nut is shipped together with the product (unassembled).

Buffer Specifications

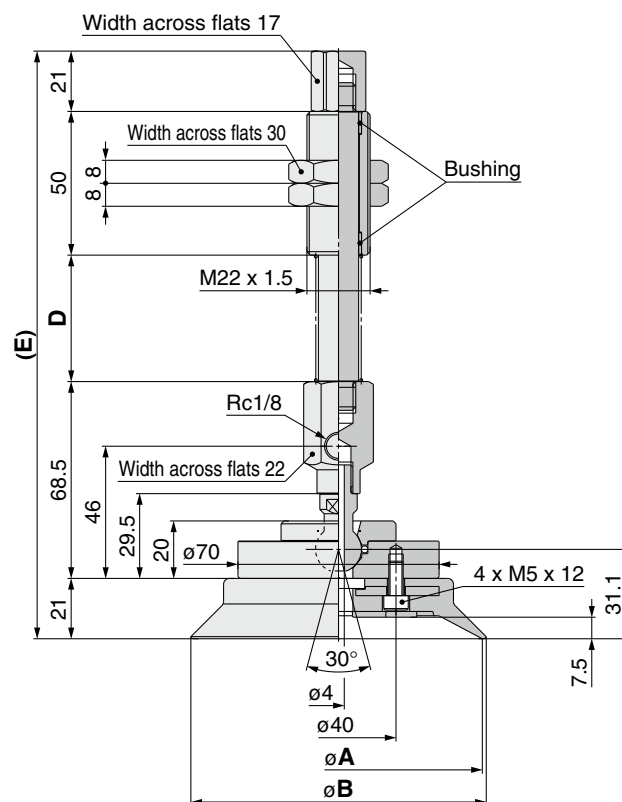
Pad diameter		ø40, ø50	ø63, ø80, ø100, ø125
Stroke [mm]		25, 50, 75	25, 50, 75, 100
Spring reactive force [N]	At 0 stroke	6.9	10
	At full stroke	11.8	15
Buffer specifications	JB	Rotating With bushing Buffer body material: Brass	
		Nut tightening torque: 28 to 32 N·m Nut tightening torque: 45 to 50 N·m	
	JF	Rotating With bushing Buffer body material: Structural steel	
		Nut tightening torque: 48 to 52 N·m Nut tightening torque: 75 to 80 N·m	

ZP2-XF⁴⁰₅₀H ☐ **JB** ☒ **JF**



Model	A	B	D	E
ZP2-XF40H□(JB/JF)25	40	42.1	40	153
ZP2-XF40H□(JB/JF)50			75	188
ZP2-XF40H□(JB/JF)75			111	224
ZP2-XF50H□(JB/JF)25	50	52.1	40	153
ZP2-XF50H□(JB/JF)50			75	188
ZP2-XF50H□(JB/JF)75			111	224

ZP2-XF¹⁰⁰₁₂₅H ☐ **JB** ☒ **JF**



Dimensions

Model	A	B	D	E	F	X	Y
Model 1	63	65.2	14.5	44	197	23.6	3.5
Model 2				80	233		
Model 3				120	273		
Model 4				155	308		
Model 5	80	82.1	16.5	44	199	25.6	4.5
Model 6				80	235		
Model 7				120	275		
Model 8				155	310		

Model	A	B	D	E
BP2-XF100H□(JB/JF)25	100	102.8	44	204.5
BP2-XF100H□(JB/JF)50			80	240.5
BP2-XF100H□(JB/JF)75			120	280.5
BP2-XF100H□(JB/JF)100			155	315.5
BP2-XF125H□(JB/JF)25	125	127.7	44	204.5
BP2-XF125H□(JB/JF)50			80	240.5
BP2-XF125H□(JB/JF)75			120	280.5
BP2-XF125H□(JB/JF)100			155	315.5



High Rigidity Ball Joint Pad

Pad diameter $\varnothing 40, \varnothing 50, \varnothing 63, \varnothing 80, \varnothing 100, \varnothing 125$

Symbol/Form

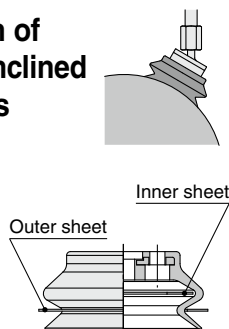
HB: High rigidity
(Bellows type)

■ For the adsorption of workpieces with inclined or curved surfaces

With sheet

Prevents the bellows part from sticking during press-and-hold applications and applications in which the workpiece is adsorbed for a long period of time, improving service life

For sheet unit part numbers and dimensions, refer to page 342-1.



Replacement Part Nos.

Model	Pad unit part no.	Adapter assembly part no.
ZP2-TF40HB□	ZP40HB□	ZP2A-TF1 With three M3 bolts
ZP2-TF50HB□	ZP50HB□	ZP2A-TF2 With four M4 bolts
ZP2-TF63HB□	ZP63HB□	ZP2A-TF3 With four M5 bolts
ZP2-TF80HB□	ZP80HB□	
ZP2-TF100HB□	ZP100HB□	
ZP2-TF125HB□	ZP125HB□	

* □ in the table indicates the pad material

How to Order

With adapter **ZP2-TF40HBN-PS**

Vacuum inlet direction

Symbol	Direction
T	Vertical

Specification (mechanism)

Symbol	Specification
F	Ball joint

Pad diameter

Symbol	Pad diameter
40	$\varnothing 40$
50	$\varnothing 50$
63	$\varnothing 63$
80	$\varnothing 80$
100	$\varnothing 100$
125	$\varnothing 125$

Pad form

Symbol	Form
HB	High rigidity (Bellows type)

Sheet (△)

Symbol	Material
Nil	Without sheet
PS	With sheet

Pad material (□)

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

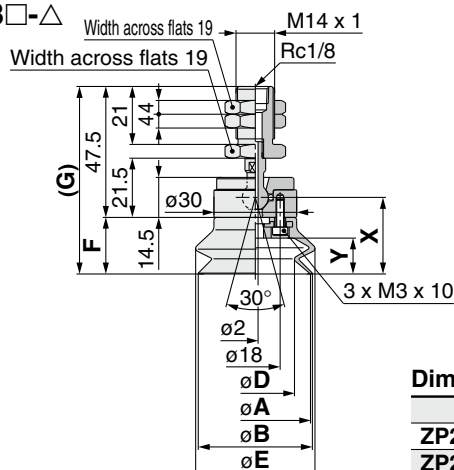


Dimensions: With Adapter

* The mounting nut is shipped together with the product (unassembled).

For pad unit dimensions with a sheet, refer to page 333.

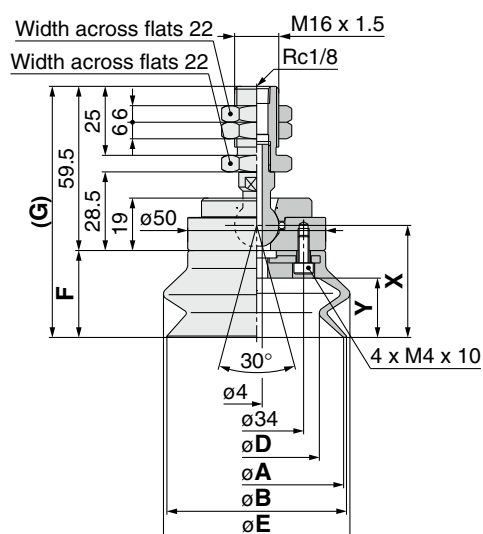
ZP2-TF⁴⁰₅₀HB□-△



Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-TF40HB□	40	41.4	28.3	42.3	20.5	68	27.8	13
ZP2-TF50HB□	50	52	36.2	52.7	24	71.5	31.3	16.5

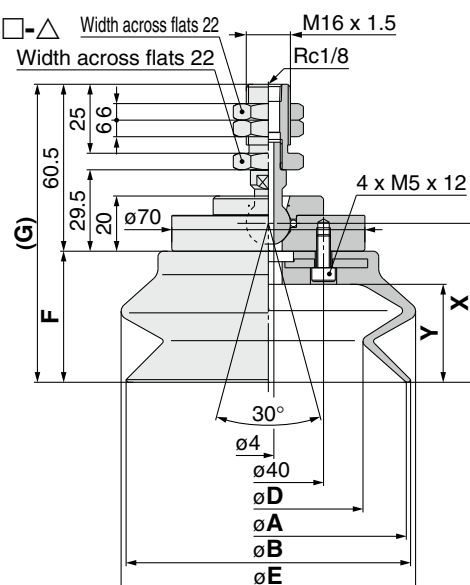
ZP2-TF⁶³₈₀HB□-△



Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-TF63HB□	63	65.1	46	66.4	31.5	91	40.6	21.5
ZP2-TF80HB□	80	82.8	60.1	83.8	37	96.5	46.1	27.5

ZP2-TF¹⁰⁰₁₂₅HB□-△



Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-TF100HB□	100	103	72.5	103.9	47.5	108	57.6	35.5
ZP2-TF125HB□	125	128.5	92.2	131.6	56	116.5	66.1	44

How to Order

With adapter **ZP2 - X F 40 HB N - PS**

Vacuum inlet direction

Symbol	Direction
X	Lateral

Specification (mechanism)

Symbol	Specification
F	Ball joint

Pad diameter

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Pad form

Symbol	Form
HB	High rigidity (Bellows type)

Pad material (□)

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Sheet (△)

Symbol	Without sheet
Nil	
Symbol	With sheet
PS	



Vacuum inlet direction **Lateral**

Replacement Part Nos.

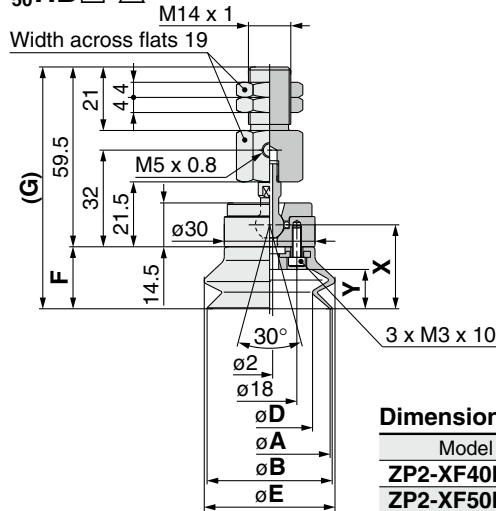
Model	Pad unit part no.	Adapter assembly part no.
ZP2-XF40HB□	ZP40HB□	ZP2A-XF1
ZP2-XF50HB□	ZP50HB□	
ZP2-XF63HB□	ZP63HB□	ZP2A-XF2
ZP2-XF80HB□	ZP80HB□	
ZP2-XF100HB□	ZP100HB□	ZP2A-XF3
ZP2-XF125HB□	ZP125HB□	

* □ in the table indicates the pad material

* The mounting nut is shipped together with the product (unassembled).

Dimensions: With Adapter

ZP2-XF⁴⁰₅₀HB□-△

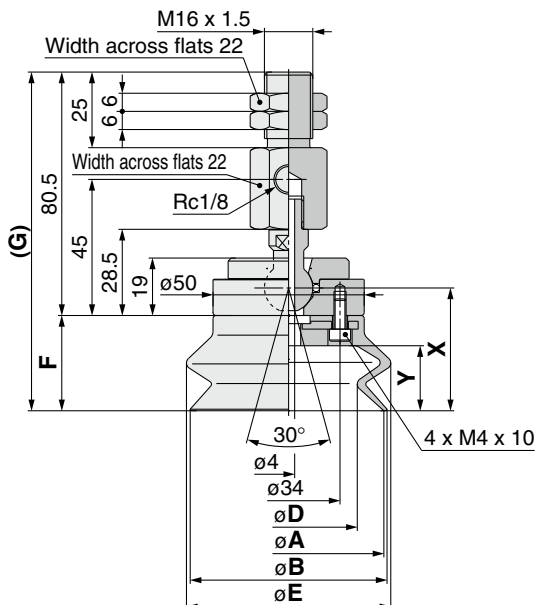


Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-XF40HB□	40	41.4	28.3	42.3	20.5	80	27.8	13
ZP2-XF50HB□	50	52	36.2	52.7	24	83.5	31.3	16.5

For pad unit dimensions with a sheet, refer to page 333.

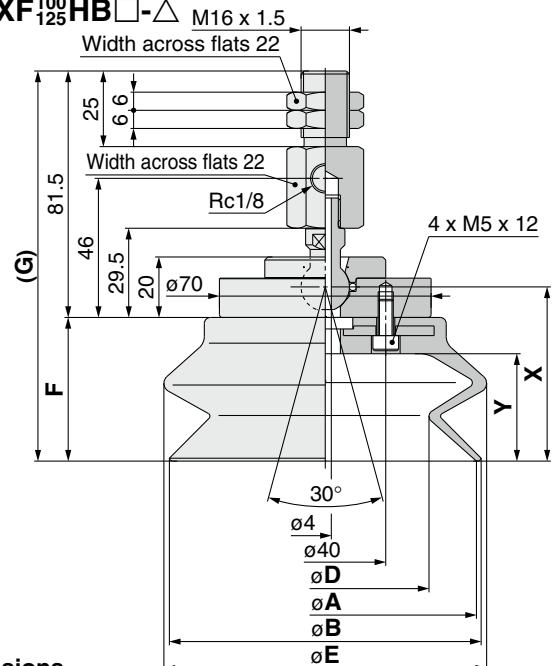
ZP2-XF⁶³₈₀HB□-△



Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-XF63HB□	63	65.1	46	66.4	31.5	112	40.6	21.5
ZP2-XF80HB□	80	82.8	60.1	83.8	37	117.5	46.1	27.5

ZP2-XF¹⁰⁰₁₂₅HB□-△



Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-XF100HB□	100	103	72.5	103.9	47.5	129	57.6	35.5
ZP2-XF125HB□	125	128.5	92.2	131.6	56	137.5	66.1	44

High Rigidity Ball Joint Pad **ZP2 Series**

How to Order

With buffer **ZP2 – T F 40 HB N JB 25 – PS**

Vacuum inlet direction •

Symbol	Direction
T	Vertical

Specification (mechanism) •

Symbol	Specification
F	Ball joint

Pad diameter •

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Pad form •

Symbol	Form
HB	High rigidity (Bellows type)

Sheet (△)

Symbol	Without sheet
Nil	
PS	With sheet

Buffer stroke (■)

Stroke	Pad diameter ø40 ø50	ø63 ø80	ø100 ø125
25	●	●	●
50	●	●	●
75	●	●	●
100	—	●	●

Buffer specification

Symbol	Specification
JB	Rotating With bushing Material: Brass
JF	Rotating With bushing Material: Structural steel

Pad material (□)

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)



Vacuum inlet direction
Vertical

Replacement Part Nos.

Model	Pad unit part no.	Buffer assembly part no.
ZP2-TF40HB□(JB/JF)25	ZP40HB□	ZP2B-TF1(JB/JF)25
ZP2-TF40HB□(JB/JF)50		ZP2B-TF1(JB/JF)50
ZP2-TF40HB□(JB/JF)75		ZP2B-TF1(JB/JF)75
ZP2-TF50HB□(JB/JF)25	ZP50HB□	ZP2B-TF1(JB/JF)25
ZP2-TF50HB□(JB/JF)50		ZP2B-TF1(JB/JF)50
ZP2-TF50HB□(JB/JF)75		ZP2B-TF1(JB/JF)75
ZP2-TF63HB□(JB/JF)25	ZP63HB□	ZP2B-TF2(JB/JF)25
ZP2-TF63HB□(JB/JF)50		ZP2B-TF2(JB/JF)50
ZP2-TF63HB□(JB/JF)75		ZP2B-TF2(JB/JF)75
ZP2-TF63HB□(JB/JF)100	ZP80HB□	ZP2B-TF2(JB/JF)100
ZP2-TF80HB□(JB/JF)25		ZP2B-TF2(JB/JF)25
ZP2-TF80HB□(JB/JF)50		ZP2B-TF2(JB/JF)50
ZP2-TF80HB□(JB/JF)75	ZP100HB□	ZP2B-TF2(JB/JF)75
ZP2-TF80HB□(JB/JF)100		ZP2B-TF2(JB/JF)100
ZP2-TF100HB□(JB/JF)25		ZP2B-TF3(JB/JF)25
ZP2-TF100HB□(JB/JF)50	ZP125HB□	ZP2B-TF3(JB/JF)50
ZP2-TF100HB□(JB/JF)75		ZP2B-TF3(JB/JF)75
ZP2-TF100HB□(JB/JF)100		ZP2B-TF3(JB/JF)100
ZP2-TF125HB□(JB/JF)25	ZP125HB□	ZP2B-TF3(JB/JF)25
ZP2-TF125HB□(JB/JF)50		ZP2B-TF3(JB/JF)50
ZP2-TF125HB□(JB/JF)75		ZP2B-TF3(JB/JF)75
ZP2-TF125HB□(JB/JF)100		ZP2B-TF3(JB/JF)100

* □ in the table indicates the pad material

* The mounting nut is shipped together with the product (unassembled).

Buffer Specifications

Pad diameter		ø40, ø50	ø63, ø80, ø100, ø125
Stroke [mm]		25, 50, 75	25, 50, 75, 100
Spring reactive force [N]	At 0 stroke	6.9	10
	At full stroke	11.8	15
Buffer specifications	JB	Rotating With bushing Buffer body material: Brass	
		Nut tightening torque: 28 to 32 N·m	
	JF	Rotating With bushing Buffer body material: Structural steel	
		Nut tightening torque: 48 to 52 N·m	

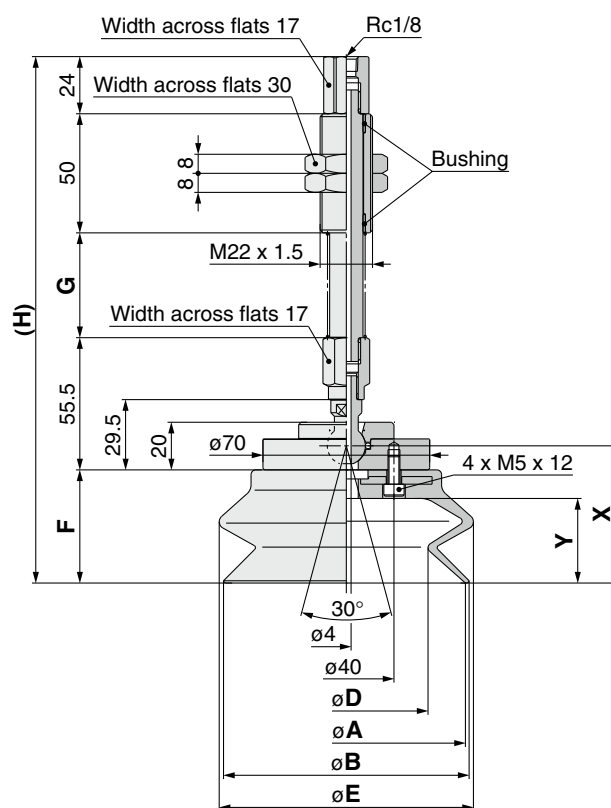
ZP2-TF⁴⁰₅₀HB ☐ ^{JB}_{JF} ☒ - ☐

Made to Order



ZP2V

ZP2-TF¹⁰⁰₁₂₅HB -



Dimensions

Model	A	B	D	E	F	G	H	X	Y
ZP2-TF100HB (JB/JF)25	100	103	72.5	103.9	47.5	44	221	57.6	35.5
ZP2-TF100HB (JB/JF)50						80	257		
ZP2-TF100HB (JB/JF)75						120	297		
ZP2-TF100HB (JB/JF)100						155	332		
ZP2-TF125HB (JB/JF)25	125	128.5	92.2	131.6	56	44	229.5	66.1	44
ZP2-TF125HB (JB/JF)50						80	265.5		
ZP2-TF125HB (JB/JF)75						120	305.5		
ZP2-TF125HB (JB/JF)100						155	340.5		

High Rigidity Ball Joint Pad **ZP2 Series**

How to Order

With buffer **ZP2 - X F 40 HB N JB 25 - PS**

Vacuum inlet direction •

Symbol	Direction
X	Lateral

Specification (mechanism) •

Symbol	Specification
F	Ball joint

Pad diameter •

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Pad form •

Symbol	Form
HB	High rigidity (Bellows type)

Sheet (△)

Symbol	Without sheet
Nil	
PS	With sheet

Buffer stroke (■)

Stroke	Pad diameter ø40 ø50	ø63 ø80	ø100 ø125
25	●	●	●
50	●	●	●
75	●	●	●
100	—	●	●

Buffer specification

Symbol	Specification
JB	Rotating With bushing Material: Brass
JF	Rotating With bushing Material: Structural steel

Pad material (□)

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)



Vacuum inlet direction
Lateral

Replacement Part Nos.

Model	Pad unit part no.	Buffer assembly part no.
ZP2-XF40HB□(JB/JF)25	ZP40HB□	ZP2B-XF1(JB/JF)25
ZP2-XF40HB□(JB/JF)50		ZP2B-XF1(JB/JF)50
ZP2-XF40HB□(JB/JF)75		ZP2B-XF1(JB/JF)75
ZP2-XF50HB□(JB/JF)25	ZP50HB□	ZP2B-XF1(JB/JF)25
ZP2-XF50HB□(JB/JF)50		ZP2B-XF1(JB/JF)50
ZP2-XF50HB□(JB/JF)75		ZP2B-XF1(JB/JF)75
ZP2-XF63HB□(JB/JF)25	ZP63HB□	ZP2B-XF2(JB/JF)25
ZP2-XF63HB□(JB/JF)50		ZP2B-XF2(JB/JF)50
ZP2-XF63HB□(JB/JF)75		ZP2B-XF2(JB/JF)75
ZP2-XF63HB□(JB/JF)100	ZP80HB□	ZP2B-XF2(JB/JF)100
ZP2-XF80HB□(JB/JF)25		ZP2B-XF2(JB/JF)25
ZP2-XF80HB□(JB/JF)50		ZP2B-XF2(JB/JF)50
ZP2-XF80HB□(JB/JF)75	ZP100HB□	ZP2B-XF2(JB/JF)75
ZP2-XF80HB□(JB/JF)100		ZP2B-XF2(JB/JF)100
ZP2-XF100HB□(JB/JF)25		ZP2B-XF3(JB/JF)25
ZP2-XF100HB□(JB/JF)50	ZP125HB□	ZP2B-XF3(JB/JF)50
ZP2-XF100HB□(JB/JF)75		ZP2B-XF3(JB/JF)75
ZP2-XF100HB□(JB/JF)100		ZP2B-XF3(JB/JF)100
ZP2-XF125HB□(JB/JF)25	ZP125HB□	ZP2B-XF3(JB/JF)25
ZP2-XF125HB□(JB/JF)50		ZP2B-XF3(JB/JF)50
ZP2-XF125HB□(JB/JF)75		ZP2B-XF3(JB/JF)75
ZP2-XF125HB□(JB/JF)100		ZP2B-XF3(JB/JF)100

* □ in the table indicates the pad material

* The mounting nut is shipped together with the product (unassembled).

Buffer Specifications

Pad diameter		ø40, ø50	ø63, ø80, ø100, ø125
Stroke [mm]		25, 50, 75	25, 50, 75, 100
Spring reactive force [N]	At 0 stroke	6.9	10
	At full stroke	11.8	15
Buffer specifications	JB	Rotating With bushing Buffer body material: Brass	
		Nut tightening torque: 28 to 32 N·m	
	JF	Rotating With bushing Buffer body material: Structural steel	
		Nut tightening torque: 48 to 52 N·m	

ZP2-XF⁴⁰₅₀HB ☐ ^{JB}_{JF} ☒ - ☐

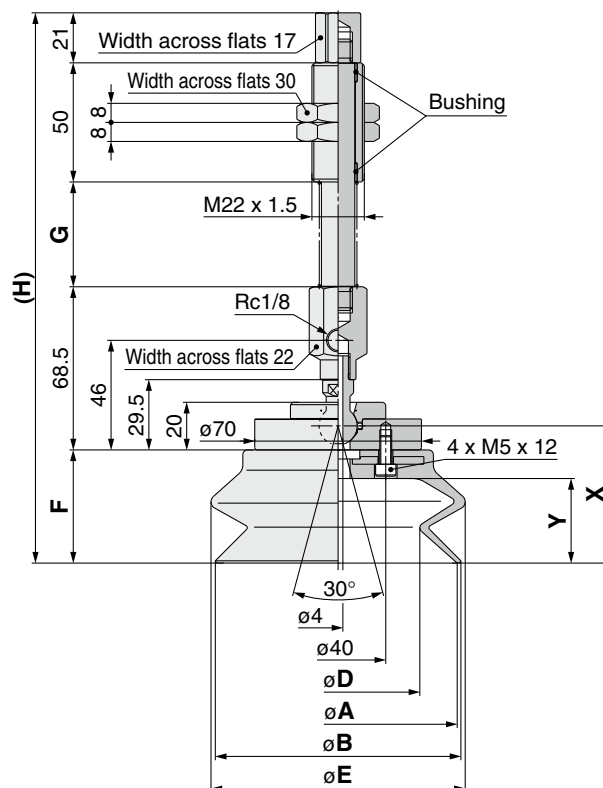
Made to Order



XT661

MIHM

ZP2-XF¹⁰⁰₁₂₅HB ^{JB}_{JF} -



Dimensions

Model	A	B	D	E	F	G	H	X	Y
ZP2-XF100HB (JB/JF)25	100	103	72.5	103.9	47.5	44	231	57.6	35.5
ZP2-XF100HB (JB/JF)50						80	267		
ZP2-XF100HB (JB/JF)75						120	307		
ZP2-XF100HB (JB/JF)100						155	342		
ZP2-XF125HB (JB/JF)25	125	128.5	92.2	131.6	56	44	239.5	66.1	44
ZP2-XF125HB (JB/JF)50						80	275.5		
ZP2-XF125HB (JB/JF)75						120	315.5		
ZP2-XF125HB (JB/JF)100						155	350.5		

High Rigidity Pad

Pad diameter $\varnothing 40, \varnothing 50, \varnothing 63, \varnothing 80, \varnothing 100, \varnothing 125$

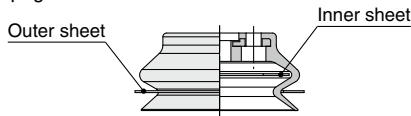
Symbol/Form

H: High rigidity
(Flat type with ribs)
HB: High rigidity
(Bellows type)

■ **Reinforced pad prevents deformation when transferring heavy or large workpieces.**

· **With sheet**

Prevents the bellows part from sticking during press-and-hold applications and applications in which the workpiece is adsorbed for a long period of time, improving service life
For sheet unit part numbers and dimensions, refer to page 342-1.



How to Order

Pad unit **ZP 40 H N - PS**

Pad diameter

Symbol	Pad diameter
40	$\varnothing 40$
50	$\varnothing 50$
63	$\varnothing 63$
80	$\varnothing 80$
100	$\varnothing 100$
125	$\varnothing 125$

· **Pad material**

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

· **Sheet (Bellows type only)**

Symbol	Material
Nil	Without sheet
PS	With sheet

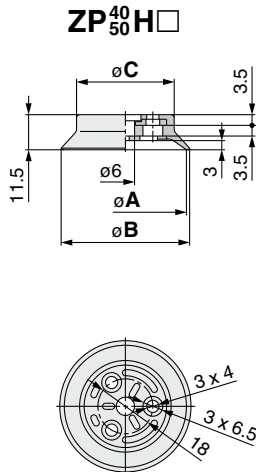
· **Pad form**

Symbol	Form
H	High rigidity (Flat type with ribs)
HB	High rigidity (Bellows type)

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

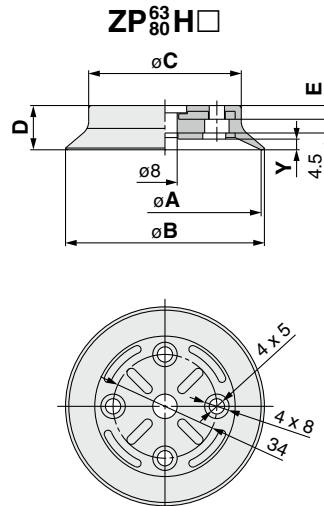
*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Dimensions: Pad Unit * For the bellows type pads, the dimensions with a sheet are shown.



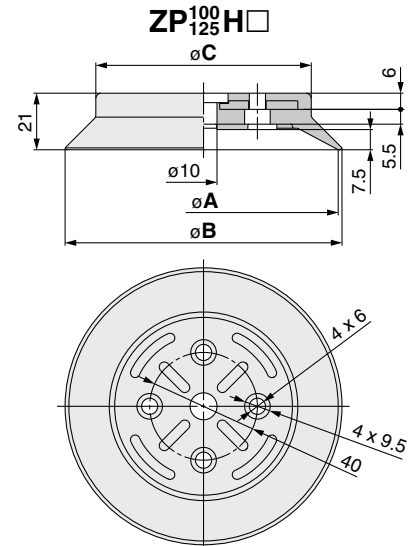
Dimensions

Model	A	B	C
ZP40H	40	42.1	32
ZP50H	50	52.1	42



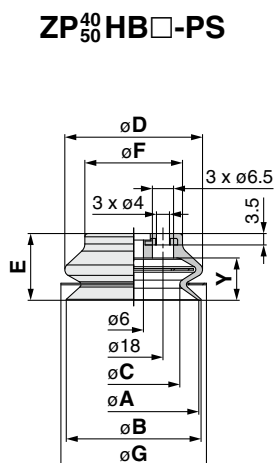
Dimensions

Model	A	B	C	D	E	Y
ZP63H	63	65.2	50	14.5	4.5	3.5
ZP80H	80	82.1	61	16.5	5	4.5



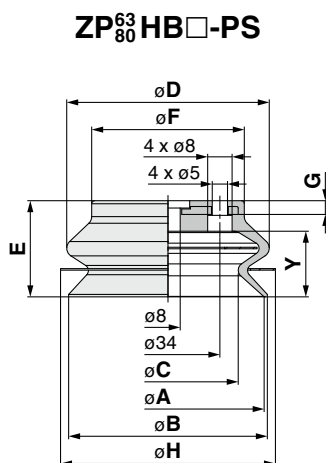
Dimensions

Model	A	B	C
ZP100H	100	102.8	80
ZP125H	125	127.7	104



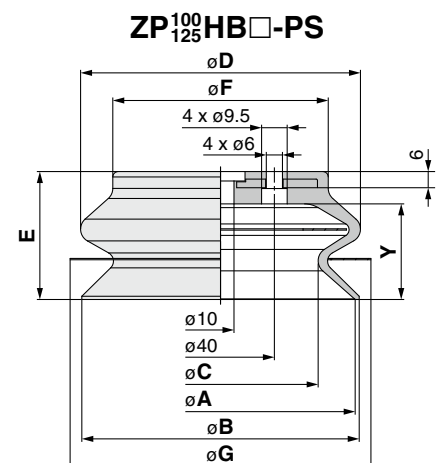
Dimensions

Model	A	B	C	D	E	F	G	Y
ZP40HB-PS	40	41.4	28.3	42.3	20.5	30	44.7	13
ZP50HB-PS	50	52	36.2	52.7	24	40.5	56.9	16.5



Dimensions

Model	A	B	C	D	E	F	G	H	Y
ZP63HB-PS	63	65.1	46	66.4	31.5	50	4.5	70.4	21.5
ZP80HB-PS	80	82.8	60.1	83.8	37	64	5	91.7	27.5



Dimensions

Model	A	B	C	D	E	F	G	Y
ZP100HB-PS	100	103	72.5	103.9	47.5	80	111.7	35.5
ZP125HB-PS	125	128.5	92.2	131.6	56	105	138.5	44

How to Order

With adapter **ZPT 40 H N - A14 - PS**

Pad diameter •

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Pad form (*) •

Symbol	Form
H	High rigidity (Flat type with ribs)
HB	High rigidity (Bellows type)

Pad material (□) •

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

Sheet (△) (Bellows type only)

Nil	Without sheet
PS	With sheet

Mounting thread size (Vacuum inlet)

Model	Connection thread		Vacuum inlet size	Pad diameter		
	Type	Symbol		ø40, ø50	ø63, ø80	ø100, ø125
Direct mounting	Male thread	AG02	G1/4	●	—	—
		AG03	G3/8	●	—	—
		B8	M8 x 1.25	●	●	—
		B10	M10 x 1.5	●	●	—
	Female thread	B12	M12 x 1.75	—	●	●
		B16	M16 x 1.5	—	●	●
		BG02	G1/4	—	—	●
		BG03	G3/8	—	●	●
Plate mounting	Male thread	BG04	G1/2	—	●	●
		A14	M14 x 1	Rc1/8	●	—
		A14N		NPT1/8	●	—
		A14T		NPTF1/8	●	—
		A16	M16 x 1.5	Rc1/8	—	●
		A16N		NPT1/8	—	●
		A16T		NPTF1/8	—	●
					●	●

*1 Use the connection thread.

Vacuum inlet direction **Vertical**

Replacement Part Nos.

Model	Pad unit part no.	Adapter assembly part no.
ZPT40*□-A14	ZP40*□	ZPA-T1-B01
ZPT40*□-A14N		ZPA-T1-N01
ZPT40*□-A14T	ZP50*□	ZPA-T1-T01
ZPT50*□-A14		ZPA-T1-B01
ZPT50*□-A14N	ZP63*□	ZPA-T1-N01
ZPT50*□-A14T		ZPA-T1-T01
ZPT63*□-A16	ZP63*□	ZPA-T2-B01
ZPT63*□-A16N		ZPA-T2-N01
ZPT63*□-A16T	ZP80*□	ZPA-T2-T01
ZPT80*□-A16		ZPA-T2-B01
ZPT80*□-A16N	ZP80*□	ZPA-T2-N01
ZPT80*□-A16T		ZPA-T2-T01
ZPT100*□-A16	ZP100*□	ZPA-T3-B01
ZPT100*□-A16N		ZPA-T3-N01
ZPT100*□-A16T	ZP125*□	ZPA-T3-T01
ZPT125*□-A16		ZPA-T3-B01
ZPT125*□-A16N	ZP125*□	ZPA-T3-N01
ZPT125*□-A16T		ZPA-T3-T01

Model	Pad unit part no.	Adapter assembly part no.
ZPT40*□-AG02	ZP40*□	ZPA-T1-AG02
ZPT40*□-AG03		ZPA-T1-AG03
ZPT50*□-AG02	ZP50*□	ZPA-T1-AG02
ZPT50*□-AG03		ZPA-T1-AG03
ZPT63*□-BG03	ZP63*□	ZPA-T2-BG03
ZPT63*□-BG04		ZPA-T2-BG04
ZPT80*□-BG03	ZP80*□	ZPA-T2-BG03
ZPT80*□-BG04		ZPA-T2-BG04
ZPT100*□-BG02	ZP100*□	ZPA-T3-BG02
ZPT100*□-BG03		ZPA-T3-BG03
ZPT100*□-BG04	ZP125*□	ZPA-T3-BG04
ZPT125*□-BG02		ZPA-T3-BG02
ZPT125*□-BG03	ZP125*□	ZPA-T3-BG03
ZPT125*□-BG04		ZPA-T3-BG04

* * in the table indicates the pad form

* □ in the table indicates the pad material

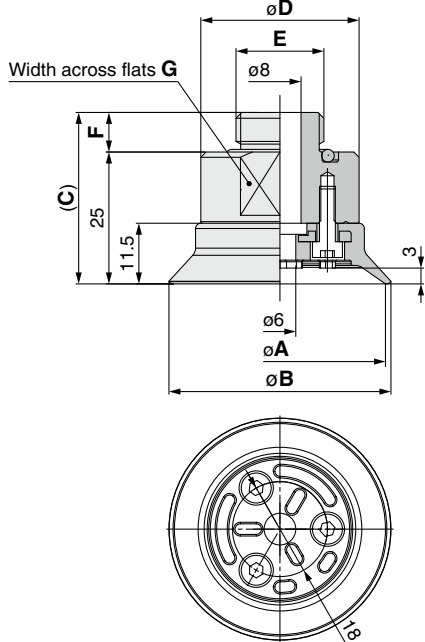
* The mounting nut is shipped together with the product (unassembled).

Dimensions: With Adapter

For pad unit dimensions with a sheet, refer to page 333.

Direct mounting male thread

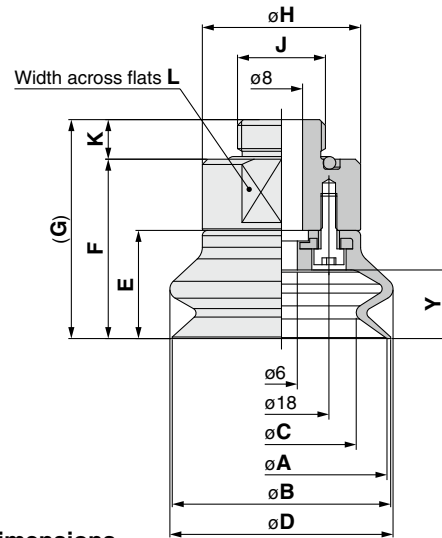
ZPT⁴⁰₅₀H□-△



Dimensions

Model	A	B	C	D	E	F	G
ZPT40H□-AG02	40	42.1	31.5	28	G1/4	6.5	24
ZPT40H□-AG03			32.5	30	G3/8	7.5	26
ZPT50H□-AG02	50	52.1	31.5	28	G1/4	6.5	24
ZPT50H□-AG03			32.5	30	G3/8	7.5	26

ZPT⁴⁰₅₀HB□-△



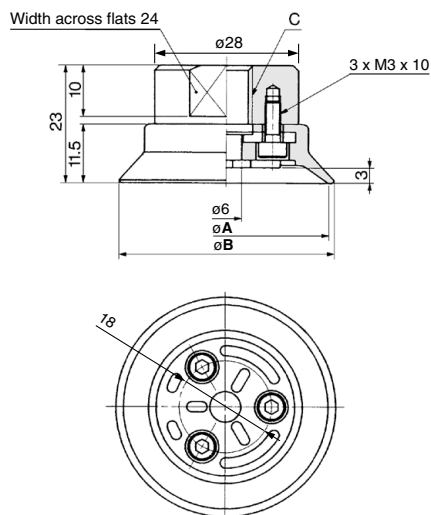
Dimensions

Model	A	B	C	D	E	F
ZPT40HB□-AG02	40	41.4	28.3	42.3	20.5	34
ZPT40HB□-AG03						
ZPT50HB□-AG02	50	52	36.2	52.7	24	37.5
ZPT50HB□-AG03						

Model	G	H	J	K	L	Y
ZPT40HB□-AG02	40.5	28	G1/4	6.5	24	21.5
ZPT40HB□-AG03	41.5	30	G3/8	7.5	26	
ZPT50HB□-AG02	44	28	G1/4	6.5	24	27.5
ZPT50HB□-AG03	45	30	G3/8	7.5	26	

Direct mounting female thread

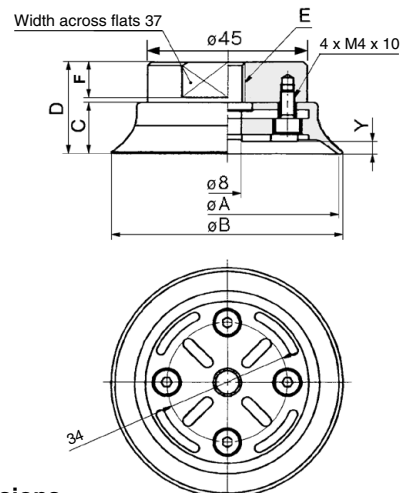
ZPT⁴⁰₅₀H□-B□



Dimensions

Model	A	B	C
ZPT40H□-B8	40	42.1	M8 x 1.25
ZPT40H□-B10			M10 x 1.5
ZPT50H□-B8	50	52.1	M8 x 1.25
ZPT50H□-B10			M10 x 1.5

ZPT⁶³₈₀H□-B□



Dimensions

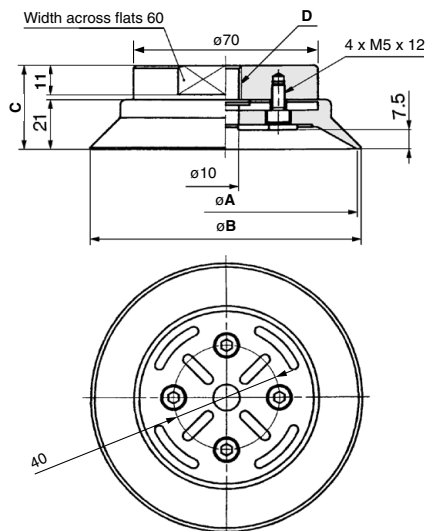
Model	A	B	C	D	E	F	Y
ZPT63H□-B8	63	65.2	14.5	26	M8 x 1.25	10	3.5
ZPT63H□-B10					M10 x 1.5		
ZPT63H□-B12					M12 x 1.75		
ZPT63H□-B16					M16 x 1.5		
ZPT63H□-BG03				27	G3/8	11.5	
ZPT63H□-BG04				29.5	G1/2		
ZPT80H□-B8	80	82.1	16.5	28	M8 x 1.25	10	4.5
ZPT80H□-B10					M10 x 1.5		
ZPT80H□-B12					M12 x 1.75		
ZPT80H□-B16					M16 x 1.5		
ZPT80H□-BG03				29	G3/8	11.5	
ZPT80H□-BG04				31.5	G1/2		

Dimensions: With Adapter

For pad unit dimensions with a sheet, refer to page 333.

Direct mounting female thread

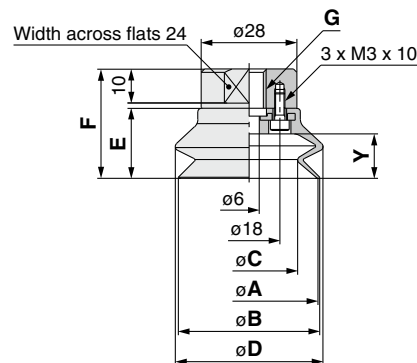
ZPT¹⁰⁰₁₂₅H□-B□



Dimensions

Model	A	B	C	D
ZPT100H□-B12	100	102.8	34	M12 x 1.75
ZPT100H□-B16				M16 x 1.5
ZPT100H□-BG02			33.5	G1/4
ZPT100H□-BG03				G3/8
ZPT100H□-BG04			36	G1/2
ZPT125H□-B12	125	127.7	34	M12 x 1.75
ZPT125H□-B16				M16 x 1.5
ZPT125H□-BG02			33.5	G1/4
ZPT125H□-BG03				G3/8
ZPT125H□-BG04			36	G1/2

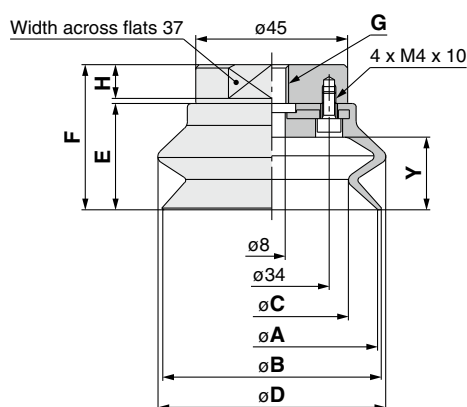
ZPT⁴⁰₅₀HB□-B□-△



Dimensions

Model	A	B	C	D	E	F	G	Y
ZPT40HB□-B8	40	41.4	28.3	42.3	20.5	32	M8 x 1.25	13
ZPT40HB□-B10							M10 x 1.5	
ZPT50HB□-B8	50	52	36.2	52.7	24	35.5	M8 x 1.25	16.5
ZPT50HB□-B10							M10 x 1.5	

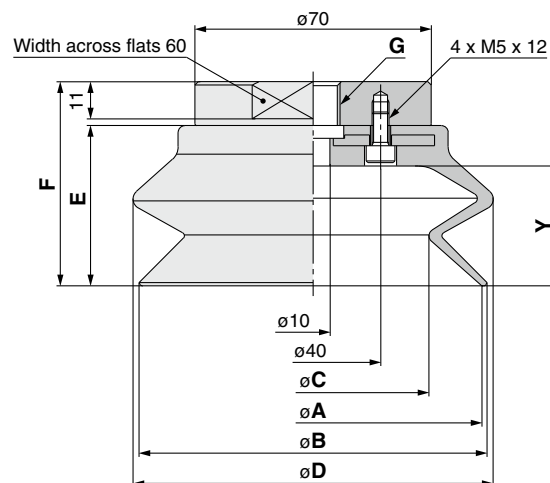
ZPT⁶³₈₀HB□-B□-△



Dimensions

Model	A	B	C	D	E	F	G	H	Y
ZPT63HB□-B8	63	65.1	46	66.4	31.5	43	M8 x 1.25	10	21.5
ZPT63HB□-B10							M10 x 1.5		
ZPT63HB□-B12							M12 x 1.75		
ZPT63HB□-B16							M16 x 1.5		
ZPT63HB□-BG03						44	G3/8		
ZPT63HB□-BG04						46.5	G1/2	11.5	
ZPT80HB□-B8	80	82.8	60.1	83.8	37	48.5	M8 x 1.25	10	27.5
ZPT80HB□-B10							M10 x 1.5		
ZPT80HB□-B12							M12 x 1.75		
ZPT80HB□-B16							M16 x 1.5		
ZPT80HB□-BG03						49.5	G3/8		
ZPT80HB□-BG04						52	G1/2	11.5	

ZPT¹⁰⁰₁₂₅HB□-B□-△



Dimensions

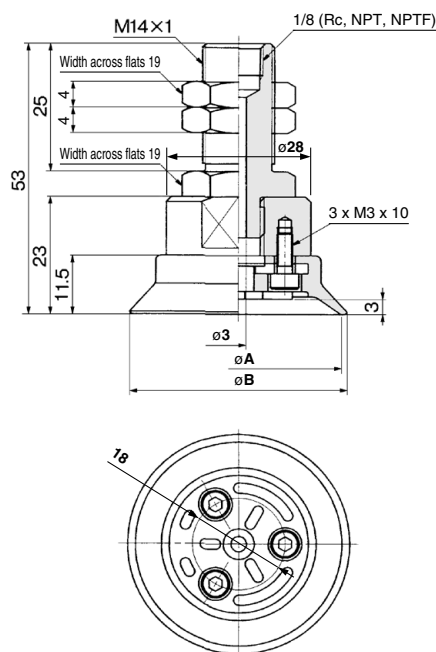
Model	A	B	C	D	E	F	G	Y
ZPT100HB□-B12	100	103	72.5	103.9	47.5	60.5	M12 x 1.75	35.5
ZPT100HB□-B16							M16 x 1.5	
ZPT100HB□-BG02						60	G1/4	
ZPT100HB□-BG03							G3/8	
ZPT100HB□-BG04						62.5	G1/2	
ZPT125HB□-B12	125	128.5	92.2	131.6	56	69	M12 x 1.75	44
ZPT125HB□-B16							M16 x 1.5	
ZPT125HB□-BG02						68.5	G1/4	
ZPT125HB□-BG03							G3/8	
ZPT125HB□-BG04						71	G1/2	

Dimensions: With Adapter

For pad unit dimensions with a sheet, refer to page 333.

Plate mounting male thread

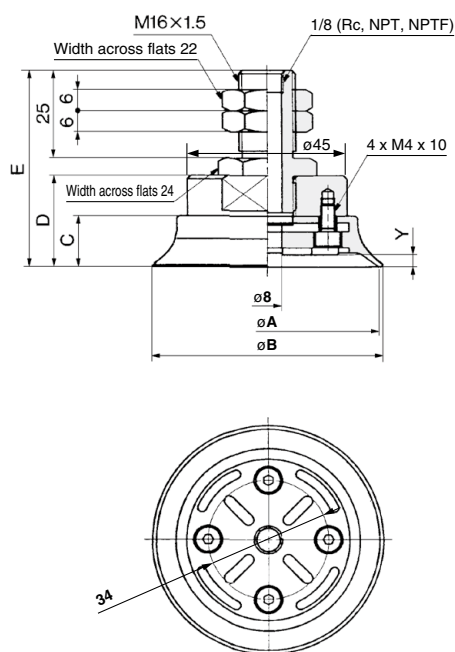
ZPT⁴⁰₅₀H□-A14



Dimensions

Model	A	B
ZPT40H□-A14	40	42.1
ZPT50H□-A14	50	52.1

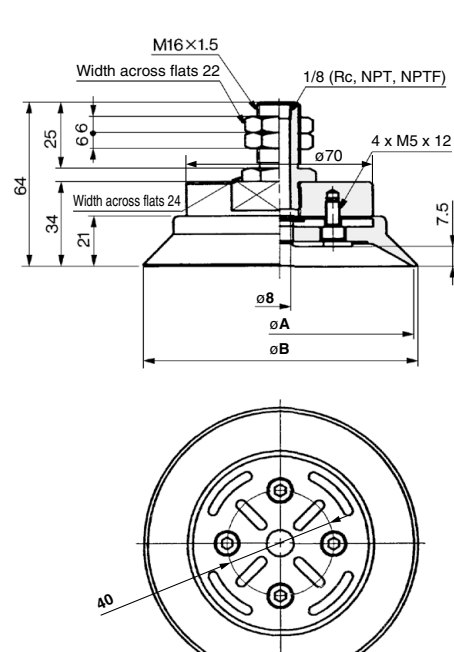
ZPT⁶³₈₀H□-A16



Dimensions

Model	A	B	C	D	E	Y
ZPT63H□-A16	63	65.2	14.5	26	56	3.5
ZPT80H□-A16	80	82.1	16.5	28	58	4.5

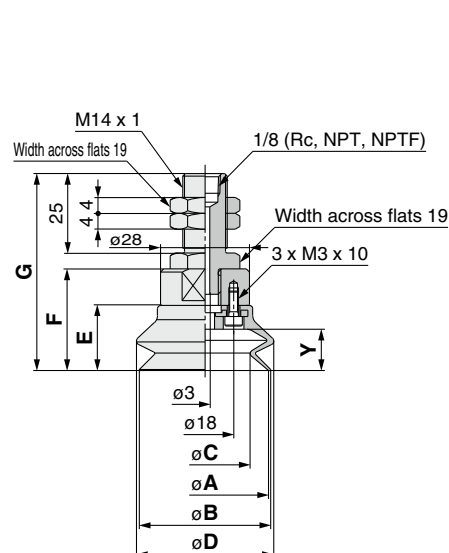
ZPT¹⁰⁰₁₂₅H□-A16



Dimensions

Model	A	B
ZPT100H□-A16	100	102.8
ZPT125H□-A16	125	127.7

ZPT⁴⁰₅₀HB□-A14-△

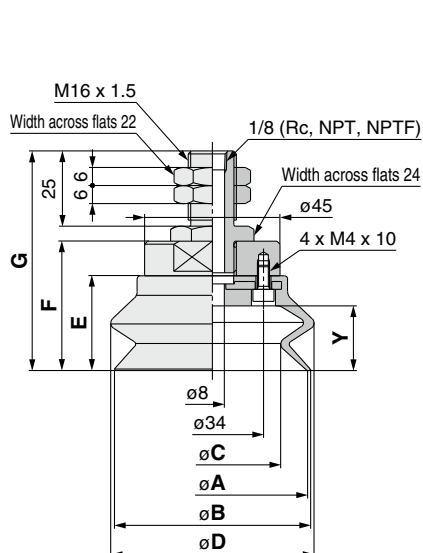


Dimensions

Model	A	B	C	D
ZPT40HB □-A14	40	41.4	28.3	42.3
ZPT50HB □-A14	50	52	36.2	52.7

Model	E	F	G	Y
ZPT40HB□-A14	20.5	32	62	13
ZPT50HB□-A14	24	35.5	65.5	16.5

ZPT₈₀⁶³ HB□-A16-△

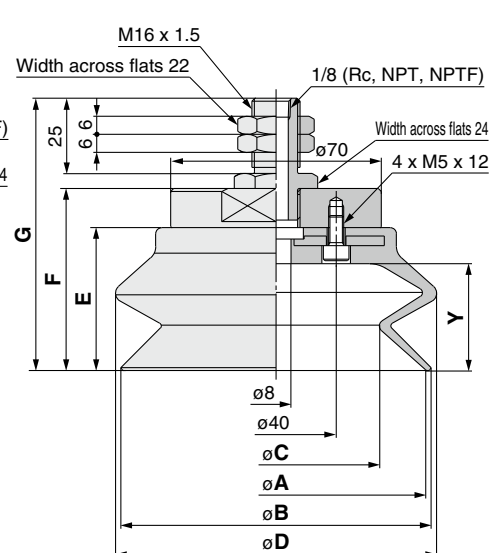


Dimensions

Model	A	B	C	D
ZPT63HB-A16	63	65.1	46	66.4
ZPT80HB-A16	80	82.8	60.1	83.8

Model	E	F	G	Y
ZPT63HB□-A16	31.5	43	73	21.5
ZPT80HB□-A16	37	48.5	78.5	27.5

ZPT₁₂₅¹⁰⁰HB□-A16-△



Dimensions

Model	A	B	C	D
ZPT100HB □-A16	100	103	72.5	103.9
ZPT125HB □-A16	125	128.5	92.2	131.6

Model	E	F	G	Y
ZPT100HB□-A16	47.5	60.5	90.5	35.5
ZPT125HB□-A16	56	69	99	44

Made to Order

ZP2V

XT661

MHMH

High Rigidity Pad **ZP Series**

How to Order

With adapter **ZPX 40 H N - B01 - B8 - PS**

Pad diameter

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Pad form (*)

Symbol	Form
H	High rigidity (Flat type with ribs)
HB	High rigidity (Bellows type)

Vacuum inlet thread size

Symbol	Thread size
B01	Rc1/8
N01	NPT1/8
T01	NPTF1/8

Sheet (△)
(Bellows type only)

	Without sheet	With sheet
Nil		
PS		

Vacuum inlet direction **Lateral**

Mounting thread size

Symbol	Thread size	Pad diameter		
		ø40, ø50	ø63, ø80	ø100, ø125
B8	M8 x 1.25	●	—	—
B10	M10 x 1.5	●	●	●
B12	M12 x 1.75	—	●	●

Pad material (□)

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

Replacement Part Nos.

Model	Pad unit part no.	Adapter assembly part no.	Model	Pad unit part no.	Adapter assembly part no.
ZPX40□-B01-B8	ZP40□	ZPA-X1-B01-B8	ZPX80□-B01-B10	ZP80□	ZPA-X2-B01-B10
ZPX40□-N01-B8		ZPA-X1-N01-B8	ZPX80□-N01-B10		ZPA-X2-N01-B10
ZPX40□-T01-B8		ZPA-X1-T01-B8	ZPX80□-T01-B10		ZPA-X2-T01-B10
ZPX40□-B01-B10		ZPA-X1-B01-B10	ZPX80□-B01-B12		ZPA-X2-B01-B12
ZPX40□-N01-B10		ZPA-X1-N01-B10	ZPX80□-N01-B12		ZPA-X2-N01-B12
ZPX40□-T01-B10		ZPA-X1-T01-B10	ZPX80□-T01-B12		ZPA-X2-T01-B12
ZPX50□-B01-B8	ZP50□	ZPA-X1-B01-B8	ZPX100□-B01-B10	ZP100□	ZPA-X3-B01-B10
ZPX50□-N01-B8		ZPA-X1-N01-B8	ZPX100□-N01-B10		ZPA-X3-N01-B10
ZPX50□-T01-B8		ZPA-X1-T01-B8	ZPX100□-T01-B10		ZPA-X3-T01-B10
ZPX50□-B01-B10		ZPA-X1-B01-B10	ZPX100□-B01-B12		ZPA-X3-B01-B12
ZPX50□-N01-B10		ZPA-X1-N01-B10	ZPX100□-N01-B12		ZPA-X3-N01-B12
ZPX50□-T01-B10		ZPA-X1-T01-B10	ZPX100□-T01-B12		ZPA-X3-T01-B12
ZPX63□-B01-B10	ZP63□	ZPA-X2-B01-B10	ZPX125□-B01-B10	ZP125□	ZPA-X3-B01-B10
ZPX63□-N01-B10		ZPA-X2-N01-B10	ZPX125□-N01-B10		ZPA-X3-N01-B10
ZPX63□-T01-B10		ZPA-X2-T01-B10	ZPX125□-T01-B10		ZPA-X3-T01-B10
ZPX63□-B01-B12		ZPA-X2-B01-B12	ZPX125□-B01-B12		ZPA-X3-B01-B12
ZPX63□-N01-B12		ZPA-X2-N01-B12	ZPX125□-N01-B12		ZPA-X3-N01-B12
ZPX63□-T01-B12		ZPA-X2-T01-B12	ZPX125□-T01-B12		ZPA-X3-T01-B12

*1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use."

*2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

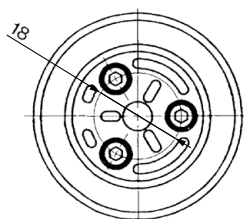
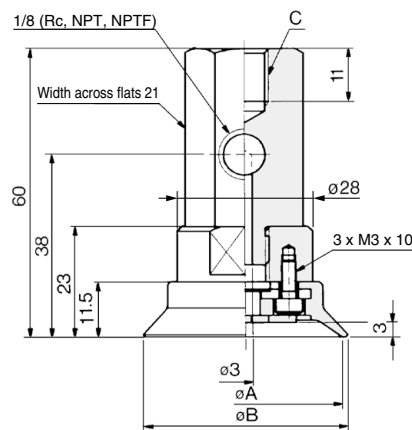
* * in the table indicates the pad form

* □ in the table indicates the pad material

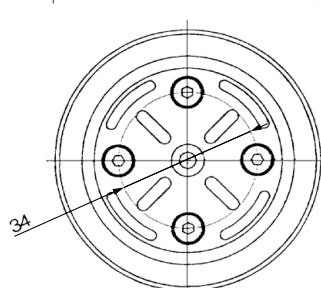
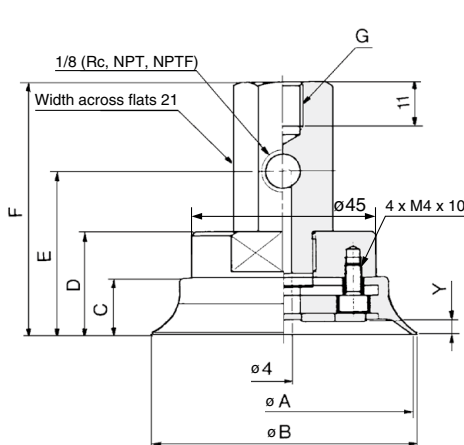
Dimensions: With Adapter

For pad unit dimensions with a sheet, refer to page 333.

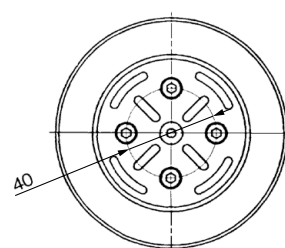
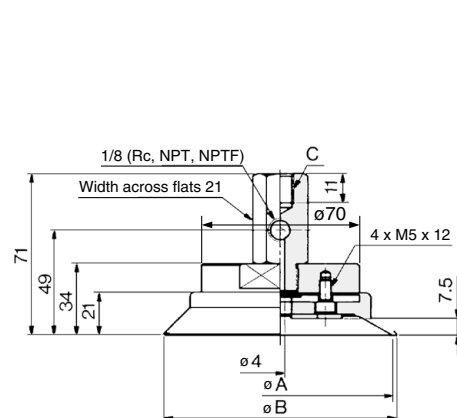
ZPX₄₀H□-□01-B₈



ZPX₆₃H□-□01-B₁₀



ZPX₁₀₀H□-□01-B₁₀



Dimensions

Model	A	B	C
ZPX40H□-□01-B8	40	42.1	M8 x 1.25
ZPX40H□-□01-B10	40	42.1	M10 x 1.5
ZPX50H□-□01-B8	50	52.1	M8 x 1.25
ZPX50H□-□01-B10	50	52.1	M10 x 1.5

Dimensions

Model	A	B	C	D	E	F	Y	G
ZPX63H□-□01-B10	63	65.2	14.5	26	41	63	3.5	M10 x 1.5
ZPX63H□-□01-B12	63	65.2	14.5	26	41	63	3.5	M12 x 1.75
ZPX80H□-□01-B10	80	82.1	16.5	28	43	65	4.5	M10 x 1.5
ZPX80H□-□01-B12	80	82.1	16.5	28	43	65	4.5	M12 x 1.75

Dimensions

Model	A	B	C
ZPX100H□-□01-B10	100	102.8	M10 x 1.5
ZPX100H□-□01-B12	100	102.8	M12 x 1.75
ZPX125H□-□01-B10	125	127.7	M10 x 1.5
ZPX125H□-□01-B12	125	127.7	M12 x 1.75

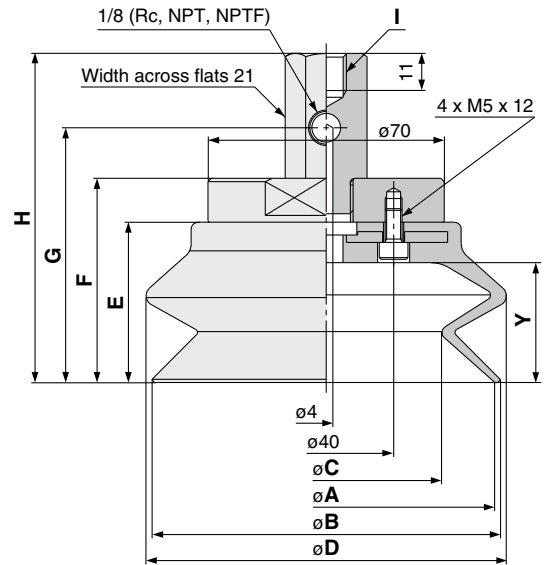
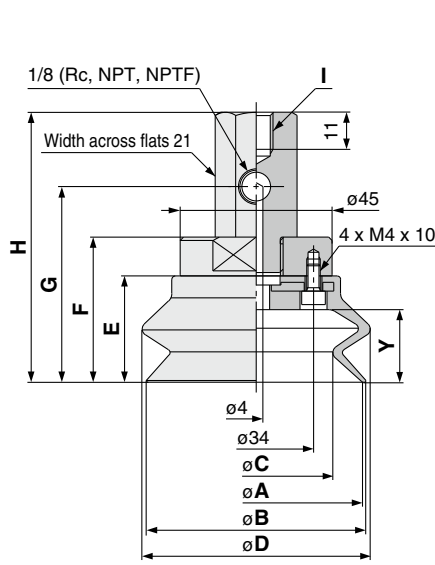
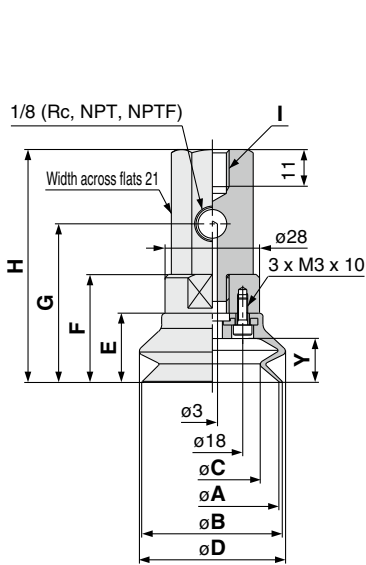
Dimensions: With Adapter

For pad unit dimensions with a sheet, refer to page 333.

ZPX⁴⁰₅₀HB□-□01-B8-B10-△

ZPX⁶³₈₀HB□-□01-B10-B12-△

ZPX¹⁰⁰₁₂₅HB□-□01-B10-B12-△



Dimensions

Model	A	B	C	D	E	F
ZPX40HB□-□01-B8	40	41.4	28.3	42.3	20.5	32
ZPX40HB□-□01-B10						
ZPX50HB□-□01-B8	50	52	36.2	52.7	24	35.5
ZPX50HB□-□01-B10						

Model	G	H	I	Y
ZPX40HB□-□01-B8	47	69	M8 x 1.25	13
ZPX40HB□-□01-B10			M10 x 1.5	
ZPX50HB□-□01-B8	50.5	72.5	M8 x 1.25	16.5
ZPX50HB□-□01-B10			M10 x 1.5	

Dimensions

Model	A	B	C	D	E	F
ZPX63HB□-□01-B10	63	65.1	46	66.4	31.5	43
ZPX63HB□-□01-B12						
ZPX80HB□-□01-B10	80	82.8	60.1	83.8	37	48.5
ZPX80HB□-□01-B12						

Model	G	H	I	Y
ZPX63HB□-□01-B10	58	80	M10 x 1.5	21.5
ZPX63HB□-□01-B12			M12 x 1.75	
ZPX80HB□-□01-B10	63.5	85.5	M10 x 1.5	27.5
ZPX80HB□-□01-B12			M12 x 1.75	

Dimensions

Model	A	B	C	D	E	F
ZPX100HB□-□01-B10	100	103	72.5	103.9	47.5	60.5
ZPX100HB□-□01-B12						
ZPX125HB□-□01-B10	125	128.5	92.2	131.6	56	69
ZPX125HB□-□01-B12						

Model	G	H	I	Y
ZPX100HB□-□01-B10	75.5	97.5	M10 x 1.5	35.5
ZPX100HB□-□01-B12			M12 x 1.75	
ZPX125HB□-□01-B10	84	106	M10 x 1.5	44
ZPX125HB□-□01-B12			M12 x 1.75	

Made to Order

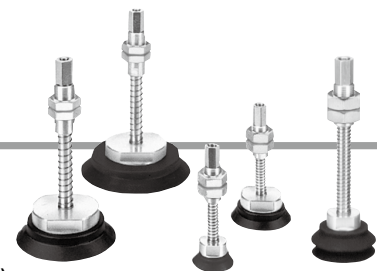
ZP2V

XT661

MHM

Precautions

How to Order



Vacuum inlet direction **Vertical**

With buffer ZPT 40 H **N** J 25 – B01 – A18 – **PS**

Pad diameter •

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Pad form (*)

Symbol	Form
H	High rigidity (Flat type with ribs)
HB	High rigidity (Bellows type)

● Vacuum inlet thread size

Symbol	Thread size
B01	Rc1/8
N01	NPT1/8
T01	NPTF1/8

• **Sheet (Δ)**
(Bellows type only)

Nil	Without sheet
PS	With sheet

- **Mounting thread size**

Symbol	Thread size
A18	M18 x 1.5 (ø40 to ø80)
A22	M22 x 1.5 (ø100, ø125)

Pad material (☐)

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

- **Buffer body material (★)**

Symbol	Material
J	Aluminum alloy
JB	Brass + With bushing
JF	Structural steel + With bushing

- **Buffer stroke (■)**

Stroke	ø40	ø50	ø63	ø80	ø100	ø125
25	●	●	●	●	●	●
50	●	●	●	●	●	●
75	●	●	●	●	●	●
100	—	—	—	—	●	●

Replacement Part Nos.

Model	Pad unit part no.	Buffer assembly part no.	
ZPT40* ☐ ★25-(B/N/T)01-A18	ZP40* ☐	ZPB-T1★25-(B/N/T)01	With three M3 bolts
ZPT40* ☐ ★50-(B/N/T)01-A18		ZPB-T1★50-(B/N/T)01	
ZPT40* ☐ ★75-(B/N/T)01-A18		ZPB-T1★75-(B/N/T)01	
ZPT50* ☐ ★25-(B/N/T)01-A18	ZP50* ☐	ZPB-T1★25-(B/N/T)01	
ZPT50* ☐ ★50-(B/N/T)01-A18		ZPB-T1★50-(B/N/T)01	
ZPT50* ☐ ★75-(B/N/T)01-A18		ZPB-T1★75-(B/N/T)01	
ZPT63* ☐ ★25-(B/N/T)01-A18	ZP63* ☐	ZPB-T2★25-(B/N/T)01	With four M4 bolts
ZPT63* ☐ ★50-(B/N/T)01-A18		ZPB-T2★50-(B/N/T)01	
ZPT63* ☐ ★75-(B/N/T)01-A18		ZPB-T2★75-(B/N/T)01	
ZPT80* ☐ ★25-(B/N/T)01-A18	ZP80* ☐	ZPB-T2★25-(B/N/T)01	
ZPT80* ☐ ★50-(B/N/T)01-A18		ZPB-T2★50-(B/N/T)01	
ZPT80* ☐ ★75-(B/N/T)01-A18		ZPB-T2★75-(B/N/T)01	
ZPT100* ☐ ★25-(B/N/T)01-A22	ZP100* ☐	ZPB-T3★25-(B/N/T)01	With four M5 bolts
ZPT100* ☐ ★50-(B/N/T)01-A22		ZPB-T3★50-(B/N/T)01	
ZPT100* ☐ ★75-(B/N/T)01-A22		ZPB-T3★75-(B/N/T)01	
ZPT100* ☐ ★100-(B/N/T)01-A22	ZP125* ☐	ZPB-T3★100-(B/N/T)01	
ZPT125* ☐ ★25-(B/N/T)01-A22		ZPB-T3★25-(B/N/T)01	
ZPT125* ☐ ★50-(B/N/T)01-A22		ZPB-T3★50-(B/N/T)01	
ZPT125* ☐ ★75-(B/N/T)01-A22	ZP125* ☐	ZPB-T3★75-(B/N/T)01	
ZPT125* ☐ ★100-(B/N/T)01-A22		ZPB-T3★100-(B/N/T)01	

* * in the table indicates the pad form

* $\square$ in the table indicates the pad material

* ★ in the table indicates the buffer body material

* The mounting nut is shipped together with the product (unassembled).

For pad unit dimensions with a sheet, refer to page 333.

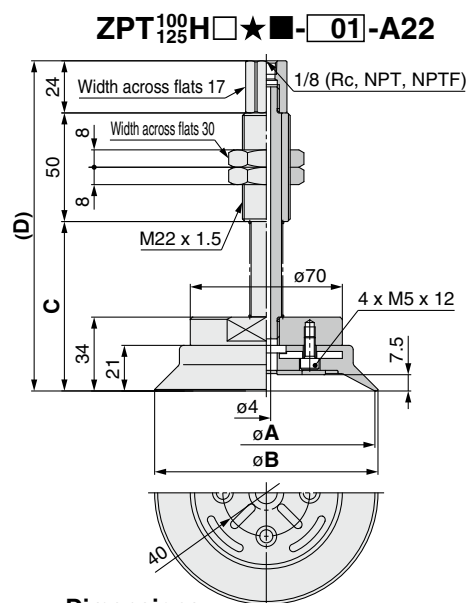
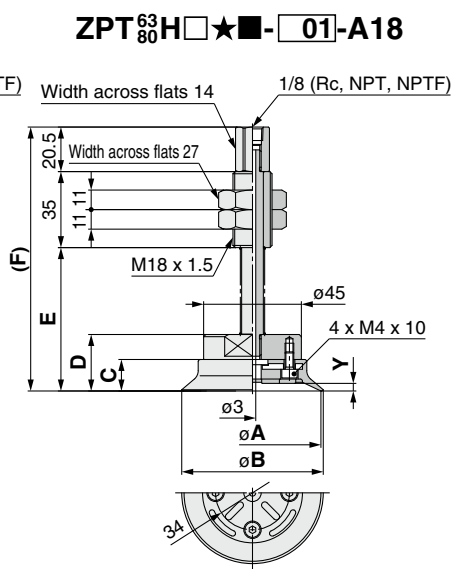
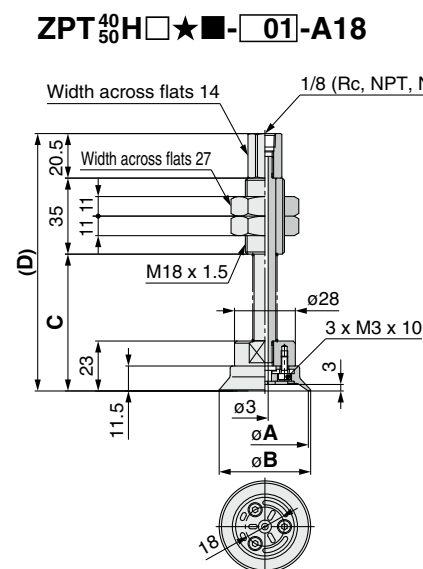
Buffer Specifications (Rotating)

Pad diameter		ø40 to ø80	ø100, ø125
Stroke [mm]		25, 50, 75	25, 50, 75, 100
Spring reactive force [N]	At 0 stroke	6.9	10
	At full stroke	11.8	15

Nut Tightening Torque

Mounting thread size	Buffer body material	Aluminum alloy	Brass + With bushing	Structural steel + With bushing
M18 x 1.5		9.5 to 10.5	28 to 32	48 to 52
M22 x 1.5		9.5 to 10.5	45 to 50	75 to 80

Dimensions: With Buffer



Dimensions

Model	A	B	C	D
ZPT40H□★25-01-A18	40	42.1	63	118.5
ZPT40H□★50-01-A18			98	153.5
ZPT40H□★75-01-A18			134	189.5
ZPT50H□★25-01-A18	50	52.1	63	118.5
ZPT50H□★50-01-A18			98	153.5
ZPT50H□★75-01-A18			134	189.5

Dimensions

Model	A	B	C	D	E	F	Y
ZPT63H  25-01-A18	63	65.2	14.5	26	66	121.5	3.5
ZPT63H  50-01-A18					101	156.5	
ZPT63H  75-01-A18					137	192.5	
ZPT80H  25-01-A18	80	82.1	16.5	28	68	123.5	4.5
ZPT80H  50-01-A18					103	158.5	
ZPT80H  75-01-A18					139	194.5	

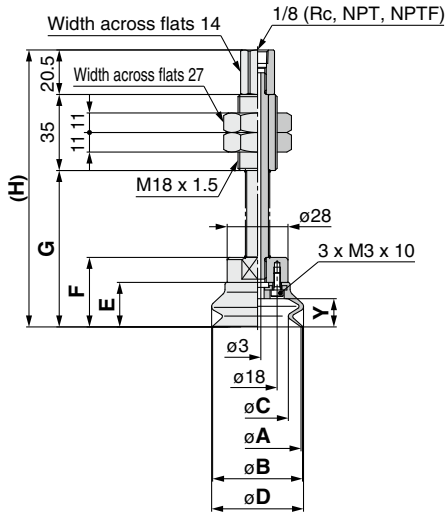
Dimensions

Model	A	B	C	D
ZPT100H□★25-01-A22	100	102.8	78	152
ZPT100H□★50-01-A22			114	188
ZPT100H□★75-01-A22			154	228
ZPT100H□★100-01-A22			189	263
ZPT125H□★25-01-A22	125	127.7	78	152
ZPT125H□★50-01-A22			114	188
ZPT125H□★75-01-A22			154	228
ZPT125H□★100-01-A22			189	263

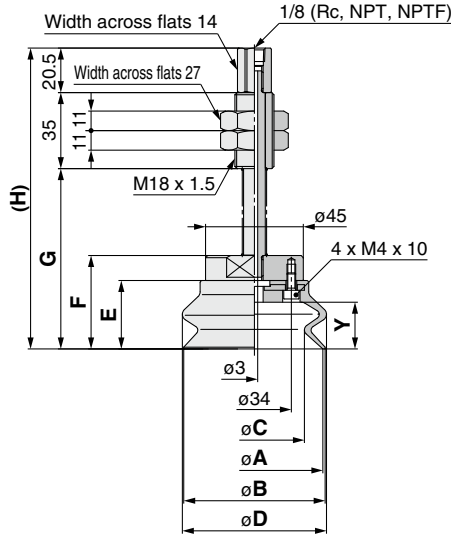
Dimensions: With Buffer

For pad unit dimensions with a sheet, refer to page 333.

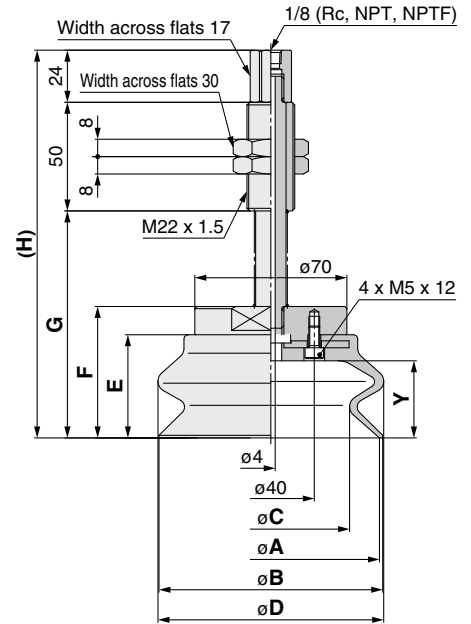
ZPT⁴⁰₅₀HB□★01-A18-△



ZPT⁶³₈₀HB□★01-A18-△



ZPT¹⁰⁰₁₂₅HB□★01-A22-△



Dimensions

Model	A	B	C	D	E
ZPT40HB□★25- 01 -A18					
ZPT40HB□★50- 01 -A18	40	41.4	28.3	42.3	20.5
ZPT40HB□★75- 01 -A18					
ZPT50HB□★25- 01 -A18					
ZPT50HB□★50- 01 -A18	50	52	36.2	52.7	24
ZPT50HB□★75- 01 -A18					

Model	F	G	H	Y
ZPT40HB□★25- 01 -A18				
ZPT40HB□★50- 01 -A18	32	107	162.5	13
ZPT40HB□★75- 01 -A18		143	198.5	
ZPT50HB□★25- 01 -A18		75.5	131	
ZPT50HB□★50- 01 -A18	35.5	110.5	166	16.5
ZPT50HB□★75- 01 -A18		146.5	202	

Dimensions

Model	A	B	C	D	E
ZPT63HB□★25- 01 -A18					
ZPT63HB□★50- 01 -A18	63	65.1	46	66.4	31.5
ZPT63HB□★75- 01 -A18					
ZPT80HB□★25- 01 -A18					
ZPT80HB□★50- 01 -A18	80	82.8	60.1	83.8	37
ZPT80HB□★75- 01 -A18					

Model	F	G	H	Y
ZPT63HB□★25- 01 -A18		83	138.5	
ZPT63HB□★50- 01 -A18	43	118	173.5	21.5
ZPT63HB□★75- 01 -A18		154	209.5	
ZPT80HB□★25- 01 -A18		88.5	144	
ZPT80HB□★50- 01 -A18	48.5	123.5	179	27.5
ZPT80HB□★75- 01 -A18		159.5	215	

Dimensions

Model	A	B	C	D	E
ZPT100HB□★25- 01 -A22					
ZPT100HB□★50- 01 -A22	100	103	72.5	103.9	47.5
ZPT100HB□★75- 01 -A22					
ZPT100HB□★100- 01 -A22					
ZPT125HB□★25- 01 -A22					
ZPT125HB□★50- 01 -A22	125	128.5	92.2	131.6	56
ZPT125HB□★75- 01 -A22					
ZPT125HB□★100- 01 -A22					

Model	F	G	H	Y
ZPT100HB□★25- 01 -A22		104.5	178.5	
ZPT100HB□★50- 01 -A22	60.5	140.5	214.5	35.5
ZPT100HB□★75- 01 -A22		180.5	254.5	
ZPT100HB□★100- 01 -A22		215.5	289.5	
ZPT125HB□★25- 01 -A22		113	187	
ZPT125HB□★50- 01 -A22	69	149	223	44
ZPT125HB□★75- 01 -A22		189	263	
ZPT125HB□★100- 01 -A22		224	298	

Made to Order

ZP2V

XT661

MHM

Precautions

How to Order

With buffer **ZPX 40 H N J 25 - B01 - A18 - PS**

Pad diameter

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

Pad form (*)

Symbol	Form
H	High rigidity (Flat type with ribs)
HB	High rigidity (Bellows type)

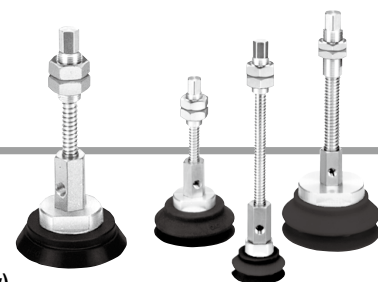
Vacuum inlet thread size

Symbol	Thread size
B01	Rc1/8
N01	NPT1/8
T01	NPTF1/8

Sheet (△) (Bellows type only)

	Without sheet	With sheet
Nil		
PS		

Vacuum inlet direction **Lateral**



Mounting thread size

Symbol	Thread size
A18	M18 x 1.5 (ø40 to ø80)
A22	M22 x 1.5 (ø100, ø125)

Pad material (□)

Symbol	Material
N	NBR
S	Silicone rubber*1*2
U	Urethane rubber
F	FKM
E	EPDM

Buffer body material (★)

Symbol	Material
J	Aluminum alloy
JB	Brass + With bushing
JF	Structural steel + With bushing

Buffer stroke (■)

Stroke	ø40	ø50	ø63	ø80	ø100	ø125
25	●	●	●	●	●	●
50	●	●	●	●	●	●
75	●	●	●	●	●	●
100	—	—	—	—	●	●

Replacement Part Nos.

Model	Pad unit part no.	Buffer assembly part no.
ZPX40*□★25-(B/N/T)01-A18	ZP40*□	ZPB-X1★25-(B/N/T)01
ZPX40*□★50-(B/N/T)01-A18		ZPB-X1★50-(B/N/T)01
ZPX40*□★75-(B/N/T)01-A18		ZPB-X1★75-(B/N/T)01
ZPX50*□★25-(B/N/T)01-A18	ZP50*□	ZPB-X1★25-(B/N/T)01
ZPX50*□★50-(B/N/T)01-A18		ZPB-X1★50-(B/N/T)01
ZPX50*□★75-(B/N/T)01-A18		ZPB-X1★75-(B/N/T)01
ZPX63*□★25-(B/N/T)01-A18	ZP63*□	ZPB-X2★25-(B/N/T)01
ZPX63*□★50-(B/N/T)01-A18		ZPB-X2★50-(B/N/T)01
ZPX63*□★75-(B/N/T)01-A18		ZPB-X2★75-(B/N/T)01
ZPX80*□★25-(B/N/T)01-A18	ZP80*□	ZPB-X2★25-(B/N/T)01
ZPX80*□★50-(B/N/T)01-A18		ZPB-X2★50-(B/N/T)01
ZPX80*□★75-(B/N/T)01-A18		ZPB-X2★75-(B/N/T)01
ZPX100*□★25-(B/N/T)01-A22	ZP100*□	ZPB-X3★25-(B/N/T)01
ZPX100*□★50-(B/N/T)01-A22		ZPB-X3★50-(B/N/T)01
ZPX100*□★75-(B/N/T)01-A22		ZPB-X3★75-(B/N/T)01
ZPX100*□★100-(B/N/T)01-A22	ZP125*□	ZPB-X3★100-(B/N/T)01
ZPX125*□★25-(B/N/T)01-A22		ZPB-X3★25-(B/N/T)01
ZPX125*□★50-(B/N/T)01-A22		ZPB-X3★50-(B/N/T)01
ZPX125*□★75-(B/N/T)01-A22		ZPB-X3★75-(B/N/T)01
ZPX125*□★100-(B/N/T)01-A22		ZPB-X3★100-(B/N/T)01

* in the table indicates the pad form

□ in the table indicates the pad material

★ in the table indicates the buffer body material

* The mounting nut is shipped together with the product (unassembled).

For pad unit dimensions with a sheet, refer to page 333.

Buffer Specifications (Rotating)

Pad diameter	ø40 to ø80	ø100, ø125
Stroke [mm]	25, 50, 75	25, 50, 75, 100
Spring reactive force [N]	At 0 stroke: 6.9 At full stroke: 11.8	At 0 stroke: 10 At full stroke: 15

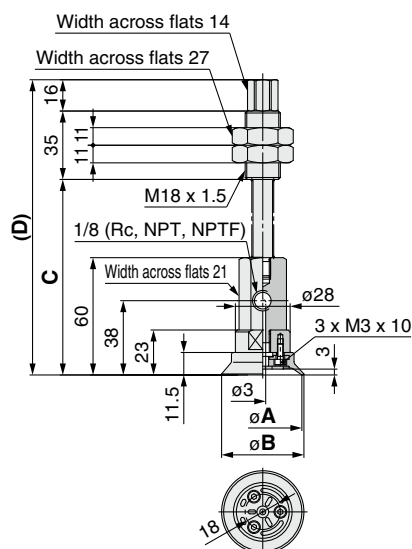
Nut Tightening Torque

[N·m]

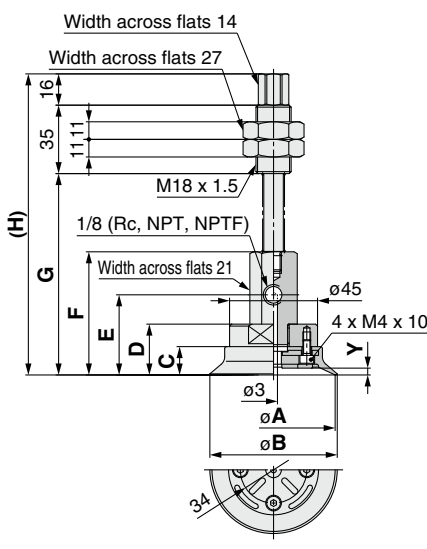
Buffer body material	Aluminum alloy	Brass + With bushing	Structural steel + With bushing
M18 x 1.5	9.5 to 10.5	28 to 32	48 to 52
M22 x 1.5	9.5 to 10.5	45 to 50	75 to 80

Dimensions: With Buffer

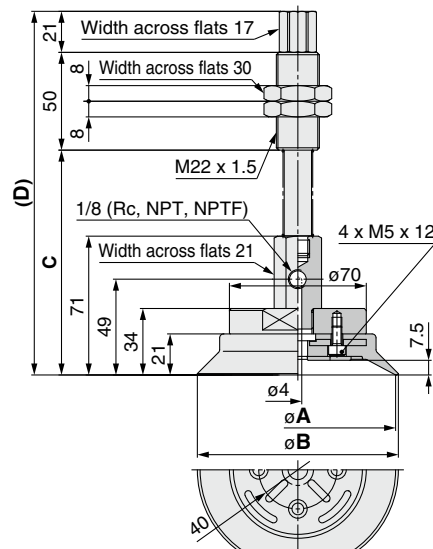
ZPX₄₀H□★■-□01-A18



ZPX₆₃H□★■-□01-A18



ZPX₁₀₀H□★■-□01-A22



Dimensions

Model	A	B	C	D
ZPX40H□★25-□01-A18	40	42.1	100	151
ZPX40H□★50-□01-A18			135	186
ZPX40H□★75-□01-A18			171	222
ZPX50H□★25-□01-A18	50	52.1	100	151
ZPX50H□★50-□01-A18			135	186
ZPX50H□★75-□01-A18			171	222

Dimensions

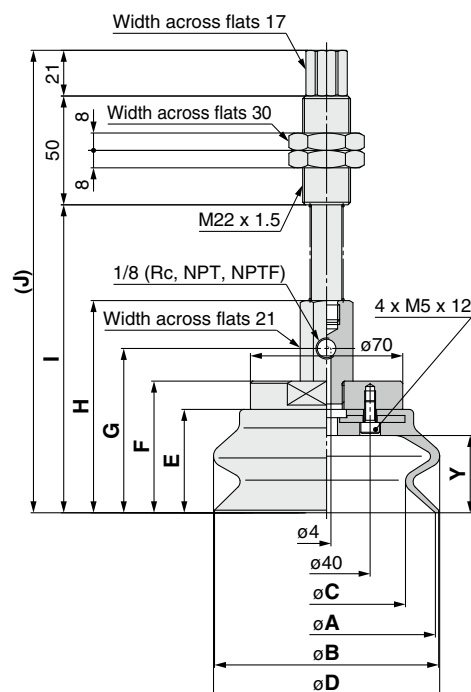
Model	A	B	C	D	E	F	G	H	Y
ZPX63H□★25-□01-A18	63	65.2	14.5	26	41	63	103	154	
ZPX63H□★50-□01-A18							138	189	3.5
ZPX63H□★75-□01-A18							174	225	
ZPX80H□★25-□01-A18	80	82.1	16.5	28	43	65	105	156	
ZPX80H□★50-□01-A18							140	191	4.5
ZPX80H□★75-□01-A18							176	227	

Dimensions

Model	A	B	C	D
ZPX100H□★25-□01-A22	100	102.8	115	186
ZPX100H□★50-□01-A22			151	222
ZPX100H□★75-□01-A22			191	262
ZPX100H□★100-□01-A22			226	297
ZPX125H□★25-□01-A22	125	127.7	115	186
ZPX125H□★50-□01-A22			151	222
ZPX125H□★75-□01-A22			191	262
ZPX125H□★100-□01-A22			226	297

For pad unit dimensions with a sheet, refer to page 333.

ZPX¹⁰⁰₁₂₅HB ☐ **★** ☒ - **01** - **A22** - ☐



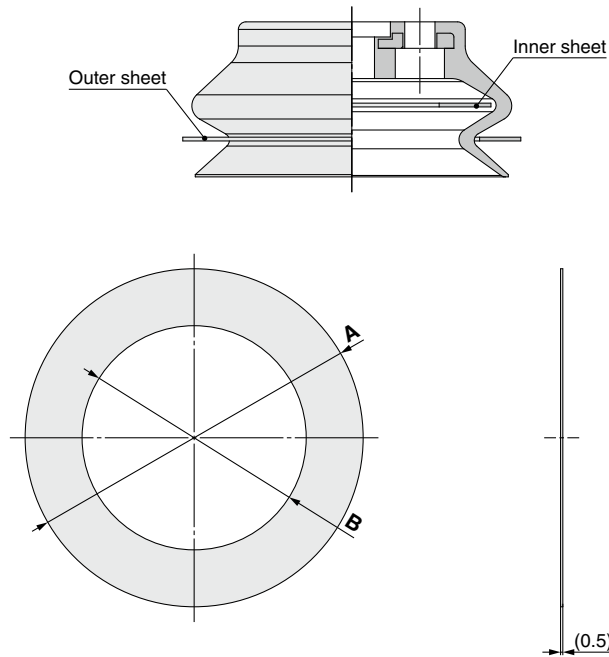
Dimensions

Model	A	B	C	D	E	F
ZPX100HB-★25-01-A22	100	103	72.5	103.9	47.5	60.5
ZPX100HB-★50-01-A22						
ZPX100HB-★75-01-A22						
ZPX100HB-★100-01-A22	125	128.5	92.2	131.6	56	69
ZPX125HB-★25-01-A22						
ZPX125HB-★50-01-A22						
ZPX125HB-★75-01-A22						
ZPX125HB-★100-01-A22						

Model	G	H	I	J	Y
ZPX100HB $\star 25$ - $\frac{01}{01}$ -A22	75.5	97.5	141.5	212.5	35.5
ZPX100HB $\star 50$ - $\frac{01}{01}$ -A22			177.5	248.5	
ZPX100HB $\star 75$ - $\frac{01}{01}$ -A22			217.5	288.5	
ZPX100HB $\star 100$ - $\frac{01}{01}$ -A22			252.5	323.5	
ZPX125HB $\star 25$ - $\frac{01}{01}$ -A22	84	106	150	221	44
ZPX125HB $\star 50$ - $\frac{01}{01}$ -A22			186	257	
ZPX125HB $\star 75$ - $\frac{01}{01}$ -A22			226	297	
ZPX125HB $\star 100$ - $\frac{01}{01}$ -A22			261	332	

МНМ

High Rigidity Pad (Bellows Type) Sheet Part Nos.



Replacement Parts

Sheet part no.			Material	Applicable pad part no.
Inner/Outer sheet set	Unit			
	Inner sheet	Outer sheet		
ZPPS-40HB	ZPPS-40HB-1	ZPPS-40HB-2	PTFE	ZP40HB□
ZPPS-50HB	ZPPS-50HB-1	ZPPS-50HB-2		ZP50HB□
ZPPS-63HB	ZPPS-63HB-1	ZPPS-63HB-2		ZP63HB□
ZPPS-80HB	ZPPS-80HB-1	ZPPS-80HB-2		ZP80HB□
ZPPS-100HB	ZPPS-100HB-1	ZPPS-100HB-2		ZP100HB□
ZPPS-125HB	ZPPS-125HB-1	ZPPS-125HB-2		ZP125HB□

Dimensions (Inner sheet)

Model	A	B
ZPPS-40HB-1	36.8	23.1
ZPPS-50HB-1	46.1	30.1
ZPPS-63HB-1	58.3	37.1
ZPPS-80HB-1	74.5	49.4
ZPPS-100HB-1	93.5	61.3
ZPPS-125HB-1	117.4	78.1

Dimensions (Outer sheet)

Model	A	B
ZPPS-40HB-2	44.7	33.8
ZPPS-50HB-2	56.9	42.7
ZPPS-63HB-2	70.4	54.1
ZPPS-80HB-2	91.7	69.1
ZPPS-100HB-2	111.7	82
ZPPS-125HB-2	138.5	104.1

Model Selection

Made to Order

ZP2V

XT661

MHM

Precautions



Made to Order Specific Product Precautions

Be sure to read this before handling the products.

For safety instructions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website: <https://www.smcworld.com>

Mounting

1. Tighten the screw within the specified torque range when mounting the buffer.

Tightening with a torque outside of the specified range may cause malfunction.

ZP High Rigidity Series

Model	Connection thread	Buffer body material	Tightening torque [N·m]
ZP□(40 to 80)□J□-□-□-□	M18 x 1.5	Aluminum alloy	9.5 to 10.5
ZP□(40 to 80)□JB□-□-□-□		Brass	28 to 32
ZP□(40 to 80)□JF□-□-□-□		Structural steel	48 to 52
ZP□(100/125)□J□-□-□-□	M22 x 1.5	Aluminum alloy	9.5 to 10.5
ZP□(100/125)□JB□-□-□-□		Brass	45 to 50
ZP□(100/125)□JF□-□-□-□		Structural steel	75 to 80

ZP2 High Rigidity Ball Joint Series

Model	Connection thread	Buffer body material	Tightening torque [N·m]
ZP2-□(40/50)□JB□-□	M18 x 1.5	Brass	28 to 32
ZP2-□(40/50)□JF□-□		Structural steel	48 to 52
ZP2-□(63 to 125)□JF□-□-□-□	M22 x 1.5	Brass	45 to 50
ZP2-□(63 to 125)□JF□-□-□-□		Structural steel	75 to 80

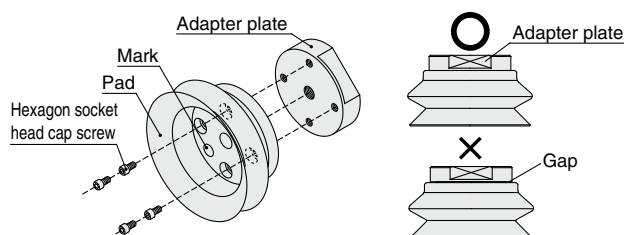
Pad Mounting

1. How to mount the ZP/ZP2 high rigidity pad

Remove bolts with a hex key wrench from the pad underside. Tighten the new pad with the bolts ensuring there is no gap between the adapter plate and the pad.

Tightening Torque for Replacement of High Rigidity Pads

Pad diameter	Connection thread	Tightening torque [N·m]
ø40, ø50	M3 x 10	0.7 to 0.9
ø63, ø80	M4 x 10	0.9 to 1.1
ø100, ø125	M5 x 12	2.3 to 2.7



Sheet Mounting

1. When mounting the sheet, be sure to insert it without allowing it to bend.

If the sheet is inserted in a bent state, it may fall out.